## SOLID STATE PHYSICS (SSP) - PHY-550

### Module Organiser: Dr A. Sapelkin

Physics Room 126 a.sapelkin@qmul.ac.uk Office hour: Monday 11:00-12:00

Deputy: Dr. M. Baxendale

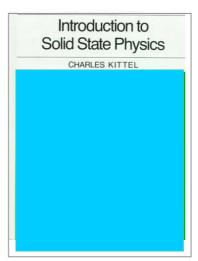
Physics Room m.baxendale@qmul.ac.uk

### **Notes will cover:**

- Crystallography
- Electron motion in periodic structures: free electron model
- Energy bands: nearly free electron model
- · Tight binding model
- Electron transport in bands
- Semiconductors
- · The pn junction
- Quantum wires
- Functional materials: fabrication methods

### **BOOKS**

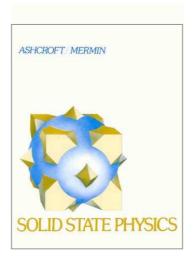
### SSP will closely follow:



Kittel, C.

Introduction to Solid State Physics
Wiley, (8th edition, 2005)
ISBN 0-471-41526-X

This book is more advanced but still very useful for SSP:



Ashcroft, N.W., Mermin, N.D.

Solid State Physics

Holt-Saunders, (international edition, 1976)
ISBN 0-03-049346-3

### **OTHER USEFUL BOOKS**

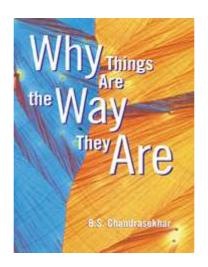
Solymar, L., Walsh, D.

Electrical Properties of Materials
Oxford University Press, (7th edition, 2004)
ISBN-13: 978-0-19-926793-4

Singleton, J.

Band Theory and Electronic Properties of Solids
Oxford University Press, (7th edition, 2004)
ISBN 0-19-850644-9

### This book is for a general readership, contains little maths!



B.S. Chandrasekar
Why Things Are The Way They Are
Cambridge University Press
ISBN-13: 978-0-52-145660-6

### **COURSE DETAILS**

### Lectures

See timetable

### Home Page

Exercises and solutions posted on the SSP Home Page (www.ph.qmul.ac.uk →Student Handbook →Index to BSc courses→SSP→Home Page)

### Exercises

9 in total
Handed out on Thursdays
Hand in by 16:00 on the following Tuesday
Minimum of 75% hand-in rate expected
Scripts returned and solutions discussed in Tuesday
11:00-12:00 lecture
Solutions posted on SSP Home Page
20% of total mark for SSP

### Exam

### 2.5 hour exam

We will do exam-level worked examples together Past exam papers available from library and some examples are available online.

#### **Learning Aims and Objectives**

Upon completion of SSP the student will be able to:

Define: Crystal lattice, lattice vector, primitive cell, unit cell

Define Bravais lattice and be familiar with common examples in 2D and 3D

Assign Miller indices to crystal planes

Use the concept of Reciprocal lattice and be familiar with the probes of crystal structure

Derive an expression for electron density using the free electron Fermi gas model

Be familiar with the Fermi-Dirac distribution, its temperature variation, and the concept of Fermi energy

Understand the concept of degeneracy

Calculate the electronic contribution to heat capacity using the free electron Fermi gas model

Be familiar with the concept of reciprocal space (or k-space) and thus be able to derive the Drude expression for electrical conductivity

Explain the origin of energy bands in crystals and explain what is meant by the Brillouin zone

Express the Bloch theorem and use the concepts for related calculations

Define: metal, semiconductor, and insulator in terms of band structure and energy gaps

Plot the temperature variation of electrical conductivity for metals, semiconductors, and insulators

Explain the significance of the dispersion relation

Derive expressions for electron velocity and effective mass in a crystal structure

Define intrinsic and extrinsic semiconductor

Explain how n- and p-type dopants work

Phenomenologically describe the operation of a pn junction

Describe molecular beam epitaxy and metal organic chemical vapour deposition

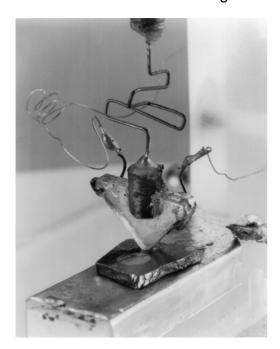
Describe the quantum well and the quantum wire

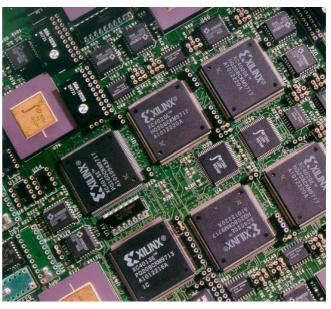
### 1. INTRODUCTION

- 50% of all Physics world-wide is **SOLID STATE** ≈ **CONDENSED MATTER**
- SSP borders on:

Atomic & Molecular Physics Chemistry Materials Science Mechanical Engineering Electronic Engineering Biology Nanotechnology

• Microelectronics: SSP's greatest achievement in C20 physics





2006 microprocessor: 10M transistors/  ${\rm cm}^3$ 

First Germanium transistor 1947

C21 will see SSP contributions to: genomics, proteomics, nanotechnology......

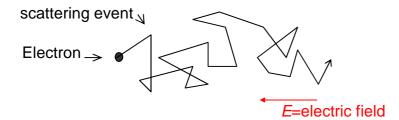
### **KEY CONCEPTS**

- Order
- Dimensionality
- Scale

### **Example: electron motion in solids**

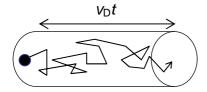
Consider the real-space motion of a free electron in an electric field inside infinate solids in 3D,2D, and 1D

3D: electron gas with net motion in opposite diection to applied electric field



There are two components of velocity: the drift velocity  $v_D = \mu E$ , and the thermal velocity  $v_{thermal}$ 

 $\mu =$  mobility, drift velocity per unit electric field <br/>/b= mean free path



Current = rate of flow of electrical charge through cross-section  $l=n(cross-section area) v_De$  or Current density,  $j=nv_De$ 

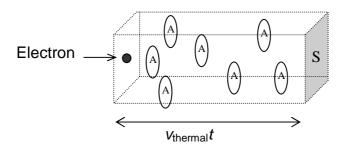
*n*=electron density

For Cu,  $n \approx 10^{22}$  cm<sup>-3</sup> and a typical current density is  $j \approx 10^5$  Acm<sup>-2</sup>, so  $v_D \approx 1$  ms<sup>-1</sup>

At room temperature, the kinetic energy of the electron, K.E.= $mv_{\text{thermal}}^2/2 \approx k_B T$  =25 meV, so

$$v_{\text{thermal}} \approx 10^5 \text{ ms}^{-1}$$

Therefore use  $v_{\text{thermal}}$  when considering scattering probability.



In time t, an electron travels in a zig-zag path of total length  $v_{thermal}t$ . Consider the lattice moving relative to the electron with velocity  $v_{thermal}$ . If the concentration of scatterers is  $N_s$  and the effective scattering cross section is A, the number of scatterers in an arbitrary 'box' of length  $v_{thermal}t$  and cross-section S is  $N_s$   $v_{thermal}t$  S, and the probability of a 'collision' between an electron and a scatterer

$$p_{\text{scatt}} = N_s v_{\text{thermal}} t S(A/S) = N_s v_{\text{thermal}} t.A$$

i.e 
$$p_{\text{scatt}} \propto v_{\text{thermal}} A$$

or 
$$p_{\text{scatt}} \propto v_{\text{thermal}} r_s^2$$

where  $A=\pi r_s^2$ ,  $r_s$  is the effective radius of the scatterer.

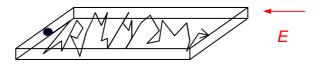
### Scattering is the source of electrical resistance (transfer of momentum from the electron to the solid)

Scatterer can be:

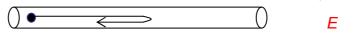
### Defect Impurity Lattice vibration (phonon)

⇒ Ordering of atoms in solid is important

**2D**: similar to 3D except there is no vertical component of velocity, current confined to a sheet of charge (sometimes called 2DEG=2D electron gas)

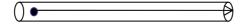


**1D**: very different from 2D and 3D since electron can only be scattered in the reverse direction



⇒ Dimensionality of solid is important

**Nanoscale**: 1 nm (nanometer) = 10 Å (Angstrom)= $10^{-9}$ m  $\approx$  dimensions of about 10 atoms. Dimensions of solid < electron mean free path



No scattering!! Have ballistic conduction (or quantum wire). Completely different physics to description of macroscopic wire

⇒ Scale of solid is important

#### STANDARD INTEGRALS

$$\int_{-\infty}^{\infty} y^{2} e^{-ay^{2}} dy = \frac{1}{2a} \left(\frac{\pi}{a}\right)^{\frac{1}{2}}$$

$$\int_{0}^{\infty} y^{\frac{1}{2}} e^{-y} dy = \frac{1}{2} \sqrt{\pi}$$

$$\int_{-\infty}^{\infty} e^{-ay^{2}} dy = \left(\frac{\pi}{a}\right)^{\frac{1}{2}}$$

#### **ESSENTIAL QUANTUM MECHANICS**

**Classical particle**: described by values of physical variables, e.g. mass, position, momentum, energy, electric dipole, etc.

**Quantum mechanics**: use concept of a **quantum state** to describe the possible states of a particle. Laws of quantum mechanics describe which states are physically realistic and specify the ways in which a particle moves from one state to another.

**Quantum state**: characterised by a unique set of quantum numbers that 'index' the state. NB We can describe a quantum state even when there is nothing in it! The quantum state may have a velocity so can describe *state of motion* 

**Quantum numbers**: sometimes quantum numbers have continuously variable values, but commonly are restricted to a set of discrete values

**Quantum states and energy levels**: quantum states with the same energy that belong to the same energy levels are said to be *degenerate* 

The wavefunction  $\psi(\mathbf{r}, t)$ : each quantum state has associated with it a wave function  $\psi(\mathbf{r}, t)$ . The wavefunction is complex, i.e. it has real  $\psi_{\text{real}}$  and imaginary parts  $\psi_{\text{imaginary}}$ .

The probability of finding a particle in a region of space of volume dr around a position r is given by

$$P(\mathbf{r})d\mathbf{r} = |\psi(\mathbf{r})|^{2} d\mathbf{r}$$

$$= \psi^{*}(\mathbf{r})\psi(\mathbf{r})d\mathbf{r}$$

$$= (\psi^{2}_{real} + \psi^{2}_{imaginary})d\mathbf{r}$$

 $\psi *(\mathbf{r},t) = \text{complex conjugate of } \psi(\mathbf{r},t)$ 

Since the particle must be somewhere therefore:

$$\int_{\text{All space}} P(\mathbf{r}) d\mathbf{r} = \int_{\text{All space}} |\psi(\mathbf{r})|^2 d\mathbf{r} = 1$$

This is called the normalisation condition.

### The Schrödinger equation:

<u>Time-independent Schrödinger equation (TISE)</u>: determines the form of the wave functions that correspond to particular allowed quantum states.

<u>Time-dependent Schrödinger equation (TDSE)</u>: governs how a wavefunction evolves with time.

SSP will only deal with the TISE:

$$-\frac{\hbar^{2}}{2m}\left(\frac{\partial^{2}}{\partial x^{2}} + \frac{\partial^{2}}{\partial y^{2}} + \frac{\partial^{2}}{\partial z^{2}}\right)\psi(\mathbf{r}) + V(\mathbf{r})\psi(\mathbf{r}) = \varepsilon\psi(\mathbf{r})$$

The TISE in one dimension:

$$-\frac{\hbar^2}{2m}\frac{\partial^2}{\partial x^2}\psi(x)+V(x)\psi(x)=\varepsilon\psi(x)$$

 $V(\mathbf{r})$ =function describing how the potential energy of a particle varies with position

*m*=mass of the particle under discussion

 $\partial^2 \psi(x)/\partial x^2$ =is the second derivative of the wavefunction (colloquially know as its *curvature*)

 $\varepsilon$ =total energy of the particle under discussion

### **EXAMPLES**

### 1. The free particle

For a particle in free space the potential energy is zero ( $V(\mathbf{r})=0$ ) and independent of position therefore the 1D TISE becomes:

$$-\frac{\hbar^2}{2m}\frac{\partial^2}{\partial x^2}\psi(x) = \varepsilon\psi(x)$$

$$\frac{\partial^2}{\partial x^2}\psi(x) = -\frac{2m}{\hbar^2}\varepsilon\psi(x)$$

Solution: 
$$\psi(x) = e^{ikx}$$
  
In 3D:  $\psi(x) = e^{ik \cdot r}$ 

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$$\psi(x) = e^{ik \cdot r}$$

Where the **wavevector** k is related to the **wavelength**  $\lambda$  by  $k=2\pi/\lambda$ 

Here we have used the normalisation condition:

$$\int \left| \psi(\mathbf{r}) \right|^2 dr = 1$$

The de Broglie hypothesis:

$$p = \frac{h}{\lambda}$$

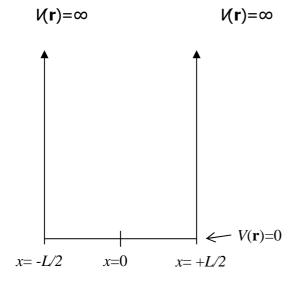
$$\Rightarrow p=mv=\hbar k$$

Also: Kinetic Energy (KE):

$$KE = \frac{1}{2} m v^2 = \frac{p^2}{2m} = \frac{\hbar^2 k^2}{2m}$$

In the case of a free electron all of the total energy is KE since  $V(\mathbf{r})=0$ 

#### 2. The square well



The infinite 1D potential well:

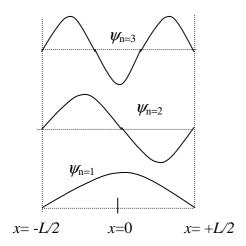
- 1. The wavefunctions satisfy the TISE
- 2. At the edges of the potential well the wavefunction is zero where the potential energy is very large
- 3. In the central region of the potential well, the potential energy term  $V(\mathbf{r})$  is zero this is equivalent to a small part of free space so the solution to the TISE will be similar to that for free space
- 4. Unlike the case of a free particle, the wavelength is restricted to just a few special values that cause the wavefunction to be zero at the edges of the potential well. The wavefunctions that satisfy this condition are known as eigenfunctions
- 5. By virtue of the De Broglie hypothesis, the wavelength is restricted to special values. Consequently the momentum and energy of the particles trapped in the potential well are also restricted to a few special values known as *eigenvalues*.

The wavelengths are restricted to the set of values:

$$\lambda = 2L, L, \frac{2}{3}L, \frac{1}{2}L, \frac{2}{5}L...\frac{2L}{n}$$

Where n is an integer (1,2,3...but not zero).

### Diagrammatically:



In 3D: can construct a potential box of length L and volume  $V=L^3$ 

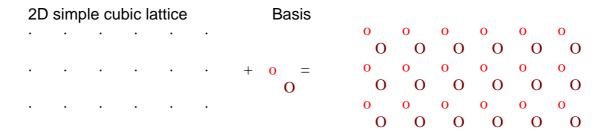
The solution to the TISE with the normalisation condition applied is:

$$\psi(\mathbf{r}) = \frac{1}{\sqrt{V}} e^{i\mathbf{k}\cdot\mathbf{r}}$$
 so energy  $\varepsilon(\mathbf{k}) = \frac{\hbar^2 k^2}{2m}$ 

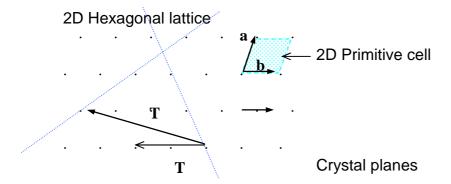
### 2. CRYSTALLOGRAPHY

We will start SSP by looking at the structure of crystals

**Crystal structure = lattice + basis** (atom or group of atoms)



2D Lattice points connected by **lattice vector T**=u**a**+v**b** (**a**,**b** are **primitive vectors**)



Any physical property of the crystal is invariant under **T** 

**Lattice**: arrangement of points in space such that the environment of any point is identical to that of any other point

Lattice vector: any vector joining two lattice points

**Primitive vector**: set of the shortest linearly independent lattice vectors

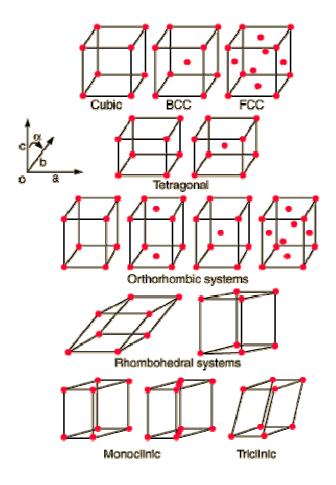
**Lattice parameter**: length of primitive vectors,  $a=|\mathbf{a}|$ , etc.

**Primitive cell**: a volume (area in 2D) bounded by the primitive vectors which, when repeated by being translated by lattice vectors will fill all space (NB *translation* only, not rotation or change of shape).

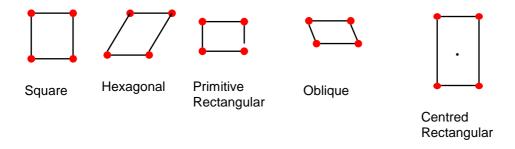
**Unit cell**: a volume (area in 2D) bounded by lattice vectors which, when repeated by being translated by lattice vectors will fill all space (NB could be any size)

### Bravais lattice: invariant under rotation and reflection

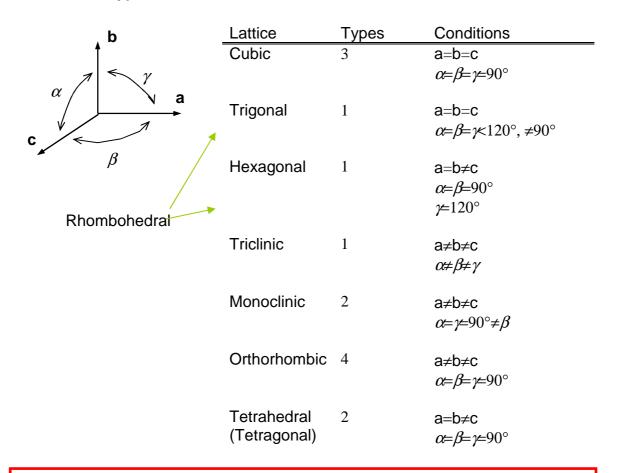
### 3D has 14 Bravais lattices:



### 2D has 5 Bravais lattices



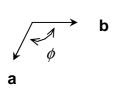
### 14 Lattice types in 3D



No need to learn all of this detail except for cubic and basic ideal of hexagonal

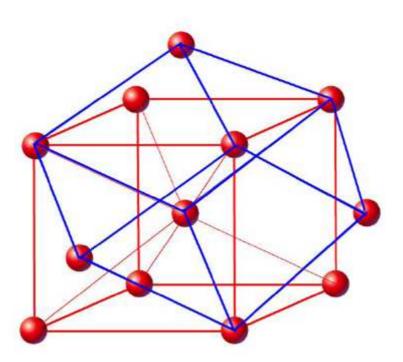
Types of cubic lattice: simple cubic (SC), body-centred cubic (BCC), face-centred cubic (FCC) e.g NaCl

### 5 Lattice types in 2D

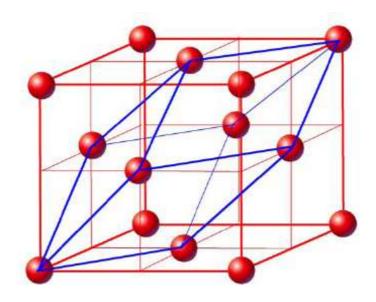


Lattice	Types	Conditions
Square	1	a=b, <i>\phi</i> =90°
Oblique	1	a≠b, <i>φ</i> ≠90°
Hexagonal	1	$a=b$ $\phi=120^{\circ}$
Primitive Rectangular	1	a≠b, <i>φ</i> ≠90°
Centred Rectangular	1	a≠b, <i>φ</i> =90°

### **PRIMATIVE CELLS**



Rhobohedral primitive cell of bcc system.

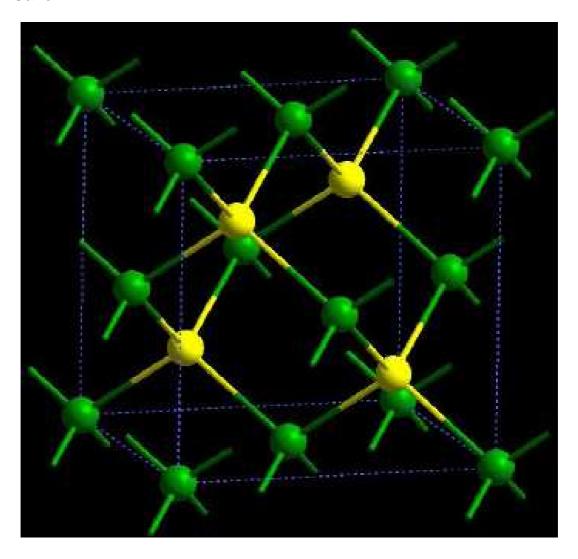


Rhobohedral primitive cell of fcc system.

In SSP we will use non-primitive, conventional unit cells.

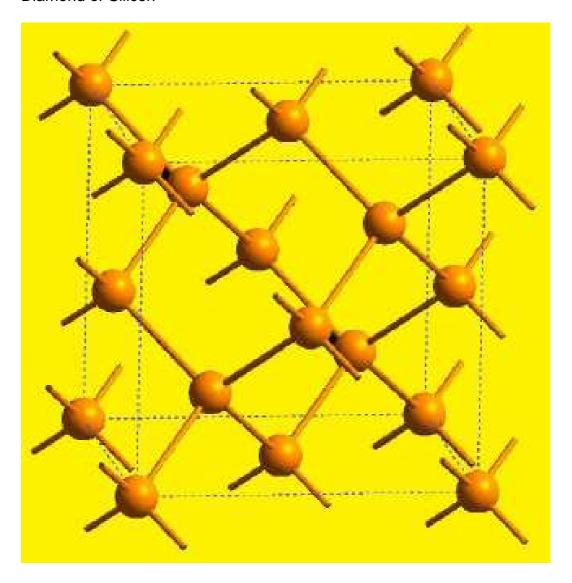
### LATTICES WITH NON-MONOTONIC BASIS

GaAs



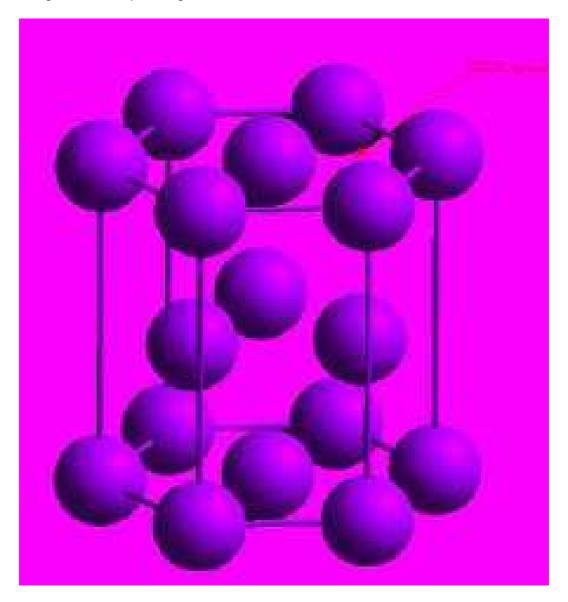
FCC with basis of Ga at (0,0,0) and As at  $\frac{1}{4}a + \frac{1}{4}b + \frac{1}{4}c$ 

### Diamond or Silicon



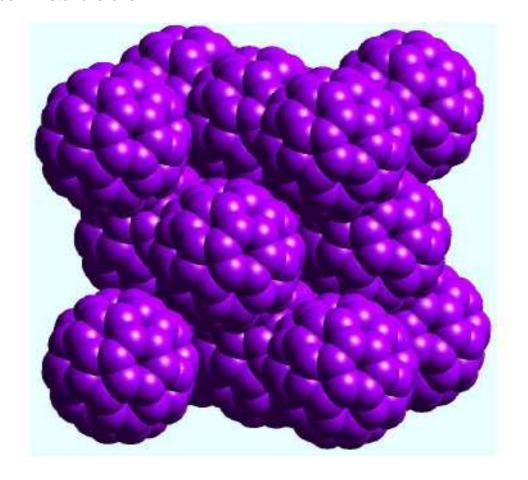
FCC with basis of Si at (0,0,0) and *inequivalent* Si at  $\frac{1}{4}a + \frac{1}{4}b + \frac{1}{4}c$ 

### Hexagonal close packing

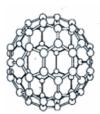


Hexagonal, basis of one atom at (0,0,0) and one at 2/3a+1/3b+1/2c

### Buckminsterfullerene



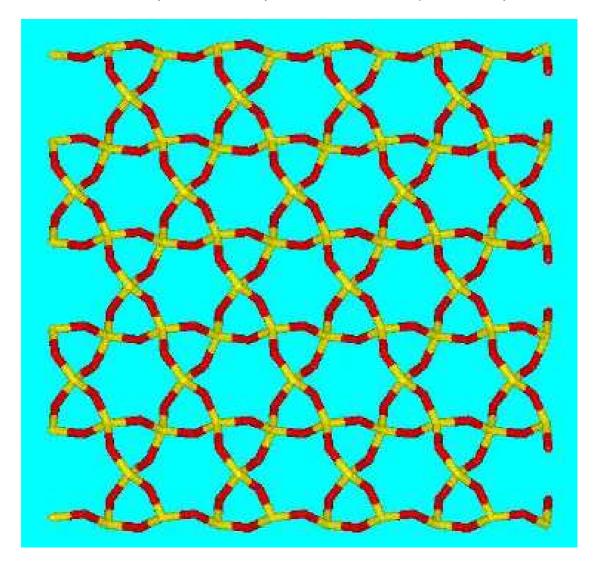
FCC with basis of one  $C_{60}$  molecule at (0,0,0). The orientation of each  $C_{60}$  molecule can be different.



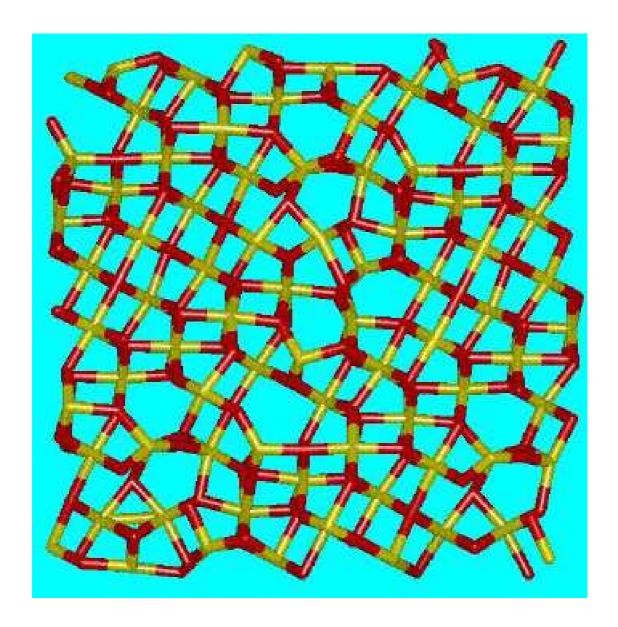
C<sub>60</sub> molecule

### **AMORPHOUS SOLIDS**

Not all solids are crystalline. If a crystalline material is represented by...



...then the equivalent amorphous structure would be:



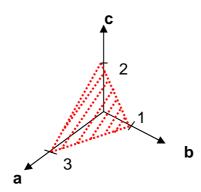
The **local** structure is similar to that of the crystal but there is no **long-range** order.

### Crystal planes: defined by Miller indices

To index a plane,

- 1) find where the plane cuts the axes
- 2) express the intercept as ua, vb, wc
- 3) reduce the *reciprocals* to the simplest set of integers *h*,*k*,*l*
- 4) the plane is then the (h,k,l) (note convention: round brackets)
- 5) conventionally, choose *h*,*k*, and *l* with common factors removed
- 6) if the intercept is at infinity, corresponding index is 0
- 7) negative values are quoted with bar over

#### Example



Intercepts: 3a, 1b, 2c Reciprocal: 1/3, 1, 1/2 Miller indices: (2,6,3)

The indices (h,k,l) refer to a single plane or a set of parallel pales.

(100) planes are a set of planes perpendicular to the *x*-axis at a distance *a* apart

(200) planes are a set of planes perpendicular to the x-axis at a distance a/2 apart

**Directions:** Square bracket notation [hkl]

Spacing between planes in cubic lattice:

$$d_{hkl} = \frac{a}{\sqrt{h^2 + k^2 + l^2}}$$

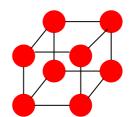
**Length scale:** typical interatomic distance ~ a few Ångstoms, say 0.25 nm

Cell volume: |a.bxc|

**Lattice points per unit cell**: e.g. simple cubic unit cell contains one lattice point (8 corner points shared among 8 cubes:  $8 \times 1/8 = 1$ )

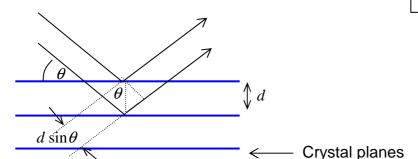
Body-centred cubic: 2 points in unit cell (8 x 1/8 + 1)

Face-centred cubic: 4 points in unit cell  $(8 \times 1/8 + 6 \times 1/2)$ 



### SCATTERING OF WAVES BY A PERIODIC STRUCTURE

Specular, elastic scattering angle given by the Bragg law:  $2d \sin \theta = n\lambda$ 



Q. What about the intensity of the scattered wave?

A. Related to the <u>Fourier components</u> of electron density in the crystal planes

 $C_p$  and  $S_p$  are Fourier coefficients,  $2\pi p/a$  ensures n(x) is periodic in a

$$n(x+a) = n_o + \sum [C_p \cos(2\pi px/a + 2\pi p) + S_p \sin(2\pi px/a + 2\pi p)]$$

$$= n_o + \sum [C_p \cos(2\pi px/a) + S_p \sin(2\pi px/a)]$$

$$= n(x)$$

We say that  $2\pi p/a$  is a reciprocal lattice point

Rewrite (1) 
$$n(x) = \sum_{p} n_{p} e^{i2\pi px/a}$$
 p=integer including 0

$$n({\bf r}) = \sum_G n_G e^{i{\bf G.r}} \,, \, {\rm where} \,\, {\bf G} \,\, {\rm is} \,\, {\rm a} \,\, {\rm set} \,\, {\rm of} \,\, {\rm reciprocal} \,\, {\rm lattice} \,\, {\rm vectors} \,\, {\rm invariant}$$
 under  ${\bf T}$ 

Many physical properties of the crystal are related to the Fourier components  $n_G$ , e.g. elastic X-ray scattering amplitude.

#### RECIPROCAL LATTICE VECTORS

Every crystal structure has crystal lattice and reciprocal lattice

Define:

$$A = 2\pi \frac{bxc}{a.bxc}$$
  $B = 2\pi \frac{cxa}{a.bxc}$   $C = 2\pi \frac{axb}{a.bxc}$ 

a,b,c = primitive vectors of crystal latticeA,B,C=primitive vectors of reciprocal lattice

Crystal lattice vectors have dimension [length] Reciprocal lattice vectors have dimension [length]<sup>-1</sup>

A,B, and C are orthogonal to two primitive crystal lattice vectors:

$$\Rightarrow$$
 **G**= $h$ **A**+ $k$ **B**+ $l$ **C**  $(h,k,l)$  integers

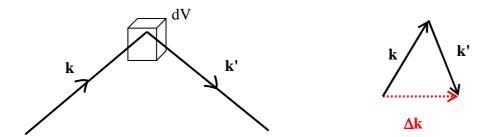
**G**=reciprocal lattice vector

### Q. So what?

A. Reciprocal space useful for description of neutron, electron and X-ray scattering from crystal lattice

NB Kittel deals with Reciprocal lattice in much more detail but we will not go into any further detail

### NEUTRON, ELECTRON, AND X-RAY SCATTERING FROM PERIODIC LATTICE



Elastic scattering of neutron, electron, X-ray from crystal volume dV

(Elastic means energy,  $\cong \omega$ , is conserved,  $\Rightarrow \omega = ck \Rightarrow k = k'$ )

Integrate  $n(\mathbf{r})$  over all the crystal volume, find (see Kittel for proof)

 $\Delta$ k=G

(Another statement of the Bragg condition)

i.e. scattering amplitude is negligible when  $\Delta k$  differs from any reciprocal lattice vector

**Neutrons:** magnetic moment  $\Rightarrow$  interacts with magnetic materials or nuclei of non-magnetic materials

$$\varepsilon = \frac{h^2}{2m_x \lambda^2}, \quad m_n = 1.67 \text{ x } 10^{-24} \text{ g} \quad \Rightarrow \quad \lambda = \frac{0.28}{E(\text{eV})^{1/2}} \text{ (in Å)}$$

**Electrons:** charged  $\Rightarrow$  interact strongly with matter  $\Rightarrow$  penetrate short distance

$$\varepsilon = \frac{h^2}{2m_e \lambda^2}$$
,  $m_e = 0.91 \times 10^{-27} \text{ g}$   $\Rightarrow$   $\lambda = \frac{12}{E(\text{eV})^{1/2}}$  (in Å)

**X-rays**: nuclei do not scatter X-rays effectively ⇒ X-ray photons 'see' only electrons

$$\varepsilon = hc/\lambda$$
,  $\Rightarrow \lambda = \frac{12.4}{E(\text{keV})}$  (in Å)

# 3. ELECTRON MOTION IN PERIODIC STRUCTURES: FREE ELECTRON FERMI GAS

### Free electron Fermi gas= gas of non-interacting electrons subject to Pauli principle

- Weakly bound electrons move freely through metal
- Assume valence electrons →conduction electrons
- Neglect electron –ion core interaction

Valence electron= immobile electron involved in the bonding Conduction electron= mobile electron able to move within the solid

Good model for metals; can explain:

Electrical conductivity  $\sigma$ 

Optical properties  $\sigma(\omega)$ 

Thermal conductivity K

 $C_{\rm v}$ Specific heat capacity

3D Schrödinger equation for free electron,

$$-\frac{\hbar^2}{2m} \left( \frac{\partial^2}{\partial x^2} + \frac{\partial^2}{\partial y^2} + \frac{\partial^2}{\partial z^2} \right) \psi_{\mathbf{k}}(\mathbf{r}) = \varepsilon_{\mathbf{k}} \psi_{\mathbf{k}}(\mathbf{r})$$

Consider metal cube of side  $L=V^{1/3}$ 

Periodic boundary conditions for box dimensions L

$$\psi(x, y, z + L) = \psi(x, y, z)$$

$$\psi(x, y + L, z) = \psi(x, y, z)$$

$$\psi(x+L, y, z) = \psi(x, y, z)$$

Solution: 
$$\psi_{\mathbf{k}}(\mathbf{r}) = \frac{1}{\sqrt{V}} e^{i\mathbf{k}\cdot\mathbf{r}}$$

with energy

$$\varepsilon(\mathbf{k}) = \frac{\hbar^2 k^2}{2m}$$

(we have used the normalisation condition  $\int dr |\psi(\mathbf{r})|^2 = 1$ )

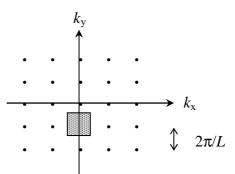
Boundary conditions permit only discrete values of *k* since:

$$e^{ik_{x}L} = e^{ik_{y}L} = e^{ik_{z}L} = 1$$

$$\Rightarrow k_x = \frac{2\pi n_x}{L}, \quad k_y = \frac{2\pi n_y}{L}, \quad k_z = \frac{2\pi n_z}{L}, \quad n_x, n_y, n_z \quad \text{integers}$$

⇒ In 'k-space' (2D representation)

In d dimensions, the volume per point is  $(2\pi/L)^d$ 

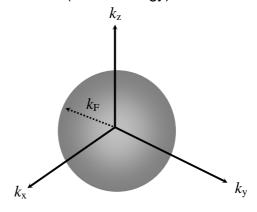


 $\Rightarrow$  *k*-space volume  $\Omega$  will contain  $\frac{\Omega}{\left(2\pi/L\right)^3} = \frac{\Omega V}{8\pi^3}$  allowed values of *k* 

In practice: L is very large  $\Rightarrow$  allowed k-space points form continuum

The **ground state** of N free electrons described by k-space sphere of radius  $k_{\rm F}$  (Fermi wavevector), energy at the surface (Fermi energy):

$$\varepsilon_F = \frac{\hbar^2 k_F^2}{2m}$$



Total number of allowed *k* values within sphere is

$$\left(\frac{4\pi k_F^3}{3}\right)\left(\frac{V}{8\pi^3}\right) = \frac{k_F^3}{6\pi^2}V$$

Each *k*-value leads to two one-electron levels (one for each spin value – Pauli exclusion principle)  $\Rightarrow N = 2. \frac{k_F^3}{6\pi^2} V$ 

Electronic density, 
$$n = \frac{k_F^3}{3\pi^2}$$

Pauli exclusion principle: no two electrons can have all quantum numbers identical

### Density of states (in energy);

Number of states 
$$< \varepsilon$$
,  $N = \frac{V}{3\pi^2} \left(\frac{2m\varepsilon}{\hbar^2}\right)^{\frac{3}{2}}$ 

Need number of states per unit energy, per unit volume, often called the **density of states** 

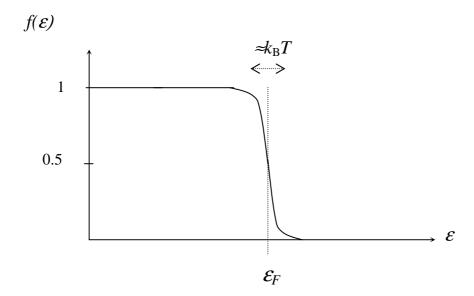
$$D(\varepsilon) = \frac{dN}{d\varepsilon} = \frac{1}{2\pi^2} \left(\frac{2m}{\hbar^2}\right)^{\frac{3}{2}} \varepsilon^{\frac{1}{2}}$$

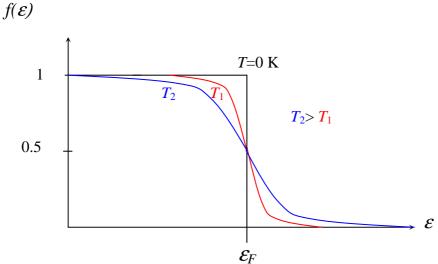
### THERMAL PROPERTIES OF THE FREE ELECTRON FERMI GAS: THE FERMI-DIRAC DISTRIBUTION

*N* weakly interacting Fermions in thermal equilibrium at temperature *T* have occupancy probability  $f(\varepsilon)$  given by the **Fermi-Dirac distribution** 

$$f(\varepsilon) = \frac{1}{e^{(\varepsilon - \varepsilon_F)/k_B T} + 1}$$

Where:  $\varepsilon_F$  is the **Fermi energy** and  $k_B$  is the **Boltzman constant** 

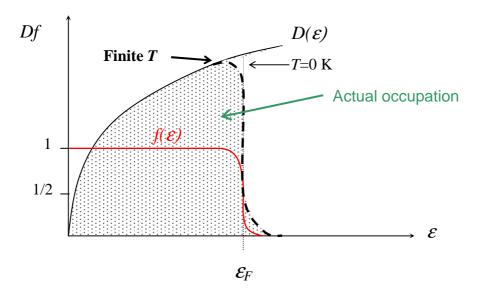




 $\Rightarrow$  Fermi energy,  $\epsilon_{\!F}$  , is the energy of the topmost filled state at absolute zero

• At all temperatures  $f(\varepsilon) = 1/2$  when  $\varepsilon = \varepsilon_F$ 

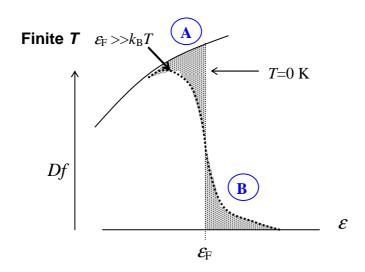
Some textbooks will use the chemical potential  $\mu$  instead of  $\varepsilon_{\!F}$  in the Fermi Dirac equation. This strictly correct but we will use  $\varepsilon_{\!\scriptscriptstyle F}$  because  $\varepsilon_{\!\scriptscriptstyle F}\!\!=\!\!\mu$  to good approximation for most purposes



$$N = \int_0^\infty D(\varepsilon) f(\varepsilon) d\varepsilon$$
 = shaded area

For real metals,  $\frac{N}{V}$  is very high so that  $\varepsilon_F >> k_B T$  (typically  $\varepsilon_F \sim 5 \text{ eV}$ , NB  $k_B T$ =1/40 eV @ RT

### **HEAT CAPACITY OF A FREE ELECTRON GAS**



As T increases from 0 K, points in shaded area **A** become unoccupied and points in **B** become occupied  $\Rightarrow$  increase in energy U

U~(number of electrons that have increased energy) x (energy increase for each one)

$$\sim (D(\varepsilon_F)k_BT)x k_BT$$

$$\sim D(\varepsilon_F)k_B^2T^2$$

 $\Rightarrow$  Electronic heat capacity,

$$C_{\rm el} = \frac{\partial U}{\partial T} \approx 2.D(\varepsilon_{\rm F}).k_{\rm B}^2 T$$

In real metals,  $C_v = AT^3 + 2D(\varepsilon_F)k_B^2T$ 

Heat capacity of lattice

 $\frac{C_V}{T}$  where T Measures  $D(\mathcal{E}_{\mathrm{F}})$ 

Electronic contribution dominates at low T

#### **ELECTRICAL CONDUCTIVITY OF FREE ELECTRON GAS**

Remember that for free electron,  $\varepsilon(\mathbf{k}) = \frac{\hbar^2 k^2}{2m} = \frac{p^2}{2m}$ 

Momentum related to wavevector by:  $m\mathbf{v} = \hbar \mathbf{k}$ 

In electric field **E** and magnetic field **B** the force on electron,

$$\mathbf{F} = -e(\mathbf{E} + \mathbf{v} \times \mathbf{B})$$

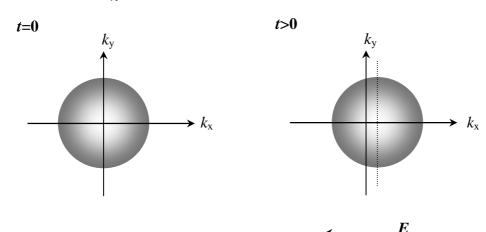
When **B**=0,

$$\mathbf{F} = -e\mathbf{E}$$

Equation of motion,  $F = m \frac{d\mathbf{v}}{dt} = \hbar \frac{d\mathbf{k}}{dt}$ 

Fermi sphere is displaced at constant rate as the k value of the state occupied by each electron changes uniformly and equally,

$$\mathbf{k}(t) - \mathbf{k}(0) = -\frac{e\mathbf{E}t}{\hbar}$$



Sphere reaches steady state due to scattering:

- $\tau$  = relaxation time
  - = scattering time
  - = time to change state by collision with impurities/ lattice imperfection/lattice vibrations

 $\rightarrow$  F,  $d\mathbf{k}/dt$ 

$$F = m \frac{dv}{dt} = \hbar \frac{dk}{dt}$$
  $\Rightarrow$   $\delta k = -\frac{eE\tau}{\hbar}$  for each electron

If *n* electrons per unit volume and  $v_{inc}$ =<u>incremental</u> (drift) velocity increase:

$$\mathbf{j} = n(-e)\mathbf{V}_{inc} = n(-e)\left(-\frac{e\mathbf{E}\tau}{\hbar}\right)\left(\frac{\hbar}{m}\right) = \left(\frac{ne^2\tau}{m}\right)\mathbf{E} = \sigma\mathbf{E}$$

NB Kittel uses **v** for actual velocity and also for <u>incremental</u> velocity

Electrical conductivity  $\sigma$  defined as  $\mathbf{j} = \sigma \mathbf{E}$ ,

$$\Rightarrow \qquad \sigma = \frac{ne^2\tau}{m} \qquad \text{Drude equation}$$

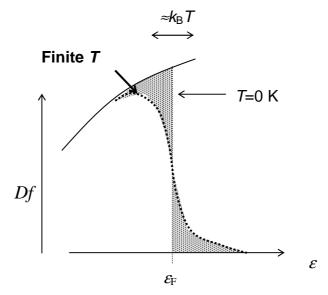
Resistivity is defined as  $1/\sigma$  so  $\rho = \frac{m}{ne^2\tau}$ 

l=mean free path between collisions= $v \tau$ 

For electrons at the Fermi surface,  $\not= v_F \tau$ 

At RT,  $l \sim 0.1 \, \mu \text{m}$ , i.e. > lattice spacing

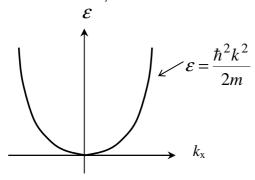
## **DEGENERACY**



System is said to be **degenerate** when  $\varepsilon_{\rm F}>>k_{\rm B}T$ 

# 4. ENERGY BANDS: NEARLY FREE ELECTRON MODEL

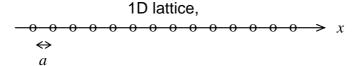
So far we have *completely* ignored the details of the potential seen by the electrons, *V*=0



Now let's have a *periodic* potential  $\Rightarrow$  two consequences:

- restricts the form of the wavefunction;
- suggests Fourier analysis might be useful.

Consider 1D lattice



Schrödinger equation is then

$$\left[ -\frac{\hbar^2}{2m} \nabla^2 + V(r) \right] \psi(r) = E \psi(r)$$

Where V(r) = V(r+T), where T is lattice vector. Also, the probability density for the electrons must be a periodic function, so that it is the same in every unit cell, so

$$\left|\psi(r)\right|^2 = \left|\psi(r+T)\right|^2$$

and thus it follows that  $\psi$  only varies by a phase factor from cell to cell:

$$\psi(r+T) = e^{i\phi}\psi(r)$$

and for our 1D lattice above we would have

$$\psi(x+a) = e^{i\phi}\psi(x)$$

$$\psi(x + Na) = e^{iN\phi}\psi(x)$$

But from periodic boundary conditions for a system with N cells:

$$\psi(x + Na) = e^{iN\phi}\psi(x) = \psi(x)$$

so now

$$\phi = \frac{2\pi n}{N}$$

where *n* is an integer. This corresponds to:

 $\phi = ka$  , where  $k = \frac{2\pi n}{Na}$  is one of the allowed wavevectors in the system of length Na.

Now let's write the wavefunction in the form:

$$\psi_k(x) = u_k(x)e^{ikx}$$
  
which must satisfy  
 $\psi_k(x+a) = \psi_k(x)e^{i\phi}$   
if  $u(x+a)=u(x)$ 

This is *Bloch's theorem*: the wavefunction for an electron in a periodic potential can be written as a phase factor  $e^{ikx}$  times a function with the same periodicity as the potential.

In one dimension, consider the two free electron wavefunctions

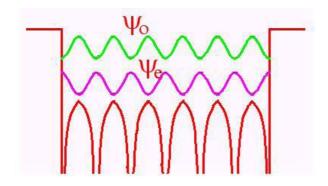
$$\psi_+(x) = \frac{1}{\sqrt{L}}e^{i\pi x/a}$$
 and  $\psi_-(x) = \frac{1}{\sqrt{L}}e^{-i\pi x/a}$ 

where the  $L^{-1/2}$  normalizes over the length of the crystal, L: these both give constant electron densities 1/L. But consider the combinations:

$$\psi_e(x) = \frac{1}{\sqrt{2}}(\psi_+(x) + \psi_-(x)) = \sqrt{\frac{2}{L}}\cos(\pi x/a)$$

$$\psi_o(x) = \frac{1}{\sqrt{2}} (\psi_+(x) - \psi_-(x)) = \sqrt{\frac{2}{L}} \sin(\pi x/a)$$

The new states are standing waves, not travelling waves.



It is clear that the even function has more charge density near the nuclei than the odd function, so we expect it to have lower energy. The crystal potential has split the degeneracy of the states with  $k = -\pi/a$  and  $k = \pi/a$  – there is an energy gap between them. As  $(\pi/a) - (-\pi/a) = 2\pi/a = G$ , a reciprocal lattice vector, we can imagine a wave with  $k = \pi/a$  being Bragg reflected by interacting with the potential to give a wave with  $k = -\pi/a$ .

Region in **k** space between  $-\pi/a$  and  $\pi/a$  is the first **Brillouin zone** of the lattice

#### Q. Why?

#### A. Consider reflections of waves by periodic arrays of scatterers

(We will consider 1D only) Rem. 
$$\omega = \frac{\hbar}{k}$$
,  $\varepsilon = \frac{\hbar^2 k^2}{2m}$ 

$$\psi_k \propto e^{i(k_x x - \omega t)}$$
 is the Schrödinger wave to the right ......(1)  $\psi_k \propto e^{i(-k_x x - \omega t)}$  is the Schrödinger wave to the left

wave (1) when at site 
$$n$$
 is  $\psi_k \propto e^{i(k_x na - \omega t)}$ 

Suppose that it reflects by an amount r, reflected wave at n is:  $\psi_k \propto r e^{i(k_{_i}na - \omega t)}$ 

Reflected wave at x is 
$$\psi_k \propto re^{i(-k_x x + 2k_x na - \omega t)}$$
 .....(2)

because (2) is travelling to the left and has correct form at x=na. Reflected wave is.

$$\psi_k \propto \left(\sum_n e^{2ik_x na}\right) . re^{i(-k_x x - \omega t)} ....(3)$$
 for all sites.

Consider 
$$\delta = \sum_{n=-\infty}^{\infty} e^{2ik_n na}$$

When  $2k_x na = 2\pi n$ , then  $\delta \rightarrow \infty$  otherwise  $\delta \sim 1$ 

So coherent scattering when 
$$k_x a = \pi$$
 or  $k_x = \frac{\pi}{a}$ 

also when 
$$k_x = \frac{2\pi}{a}$$
,  $k_x = \frac{3\pi}{a}$ ,  $k_x = \frac{4\pi}{a}$ , . . . .

So waves with  $k_x = \pm \frac{\pi}{a}$  scatter into each other.

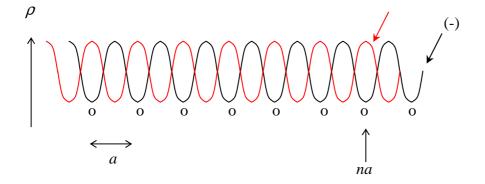
Waves  $\psi_k \propto e^{i(\pm k_x x - \omega t)}$  can add to give standing waves

$$\varphi(\pm) = e^{i(k_x x - \omega t)} \pm e^{-i(k_x x - \omega t)}, \text{ where } k = \pi/a$$

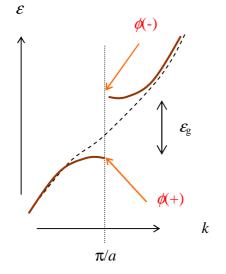
$$\varphi(+) = (e^{i\pi x/a} + e^{-i\pi x/a}).e^{\omega t} = 2\cos(kx).e^{-i\omega t}$$

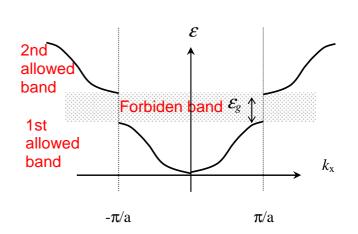
$$\varphi(-) = (e^{i\pi x/a} - e^{-i\pi x/a}).e^{i\omega t} = 2i\sin(kx).e^{-i\omega t}$$

$$\rho(+) = |\varphi(+)|^2 \propto \cos^2\left(\frac{\pi x}{a}\right)$$
 similarly, 
$$\rho(-) \propto \sin^2\left(\frac{\pi x}{a}\right)$$

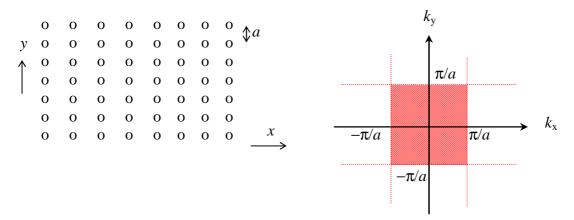


 $\rho$ (+) density greatest at +ve core sites  $\rho$ (-) density greatest between +ve core sites





In 2D (simple cubic)



In 3D energy gaps occur across <u>planes</u> in **k** space Planes are determined by 3D **direct lattice** 

NB Kittel goes into the origin of energy gaps and Brillouin zones in much greater depth than we will. The derivations in chapter 7 are beyond what we will consider in SSP

#### **BLOCH'S THEOREM**

$$\psi_{k}(\mathbf{r} + \mathbf{T}) = e^{i\mathbf{k} \cdot \mathbf{T}} \cdot \psi_{k}(\mathbf{r})$$
 .....

#### ← GENERAL RESULT FROM QM:

#### This is **B**Loch's Theorem

Alternative form

For any  $\psi$  that satisfies the SE there exists a vector  $\mathbf{k}$  such that translation by a lattice vector  $\mathbf{T}$  is equivalent to multiplying by the phase factor  $\exp[i\mathbf{k}.\mathbf{T}]$ 

$$\psi_k(\mathbf{r}) = U_{\mathbf{k}}(\mathbf{r}).e^{i\mathbf{k}.\mathbf{r}}$$
 (5)

where  $U_{\bf k}({\bf r})=U_{\bf k}({\bf r}+{\bf T})$ , i.e. has same periodicity as the **Bravais lattice** Eq.(5) implies (4) since  $U_{\bf k}({\bf r})=\exp(-i{\bf k}.{\bf r})\,\psi({\bf r})$  has the periodicity of the **Bravais lattice** 

#### Q. What about the free electron model?

#### A. Equivalent to Bloch theorem with $V(r)\rightarrow 0$

$$\psi_k(\mathbf{r}) = U_{\mathbf{k}}(\mathbf{r}).e^{i\mathbf{k}.\mathbf{r}}$$

where  $U_{\mathbf{k}}(\mathbf{r}+\mathbf{T})=U_{\mathbf{k}}(\mathbf{r})$ , satisfies Bloch's theorem, because

$$\psi_k(\mathbf{r} + \mathbf{T}) = U_{\mathbf{k}}(\mathbf{r} + \mathbf{T}).e^{i\mathbf{k}.(\mathbf{r} + \mathbf{T})} = U_{\mathbf{k}}.e^{i\mathbf{k}.\mathbf{r}}.e^{i\mathbf{k}.\mathbf{T}} = e^{i\mathbf{k}.\mathbf{T}}.\psi_k(\mathbf{r})$$

As 
$$U_{\mathbf{k}}(\mathbf{r})\rightarrow 1$$
,  $V(\mathbf{r})\rightarrow 0$ ,  $\psi(\mathbf{r})\rightarrow free$  electron

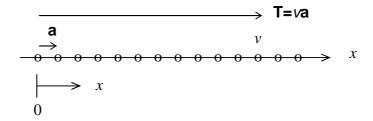
Bloch theorem also basis of the nearly free electron model

#### PERIODICITY IN K-SPACE

NB Kittel gives 3D case for general lattice. We will use 1D concepts only

#### **Bands**

1D lattice,



Consider 1D Bloch theorem,  $\psi_k(\mathbf{r} + v\mathbf{a}) = e^{i\mathbf{k}.v\mathbf{a}}.\psi_k(\mathbf{r})$ 

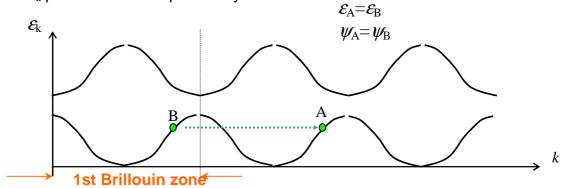
If ,  $\mathbf{k} \! \to \mathbf{k} \! + \! (2\pi/\mathbf{a})n, \qquad n \text{ any integer} \\ k \! \to k \! + \! (2\pi/a)n, \qquad \text{drop vector notation}$ 

$$\Rightarrow e^{ikva} \rightarrow e^{i(k+\frac{2\pi}{a}n)va} = e^{ikva} \cdot e^{i2\pi vn} = e^{ikva} \quad \text{i.e,}$$
 unchanged

So, 
$$\psi_{k+\frac{2\pi n}{a}}(x) \equiv \psi_k(x)$$

So, 
$$\varepsilon_{k+\frac{2\pi}{a}} \equiv \varepsilon_k$$

 $\varepsilon_k$  periodic in **k** with periodicity  $2\pi/a$ 



Various way of presenting this information:

Periodic zone Reduced zone Extended zone

#### **IMPORTANT CONCEPT: Electron velocity in solid**

 $\psi_{\mathbf{k}}, \varepsilon_{\mathbf{k}}$  Bloch state

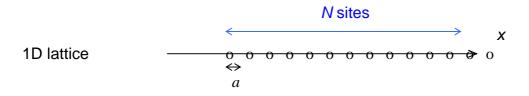
The group velocity of a wave packet (remember  $\varepsilon = \hbar \omega$ ) is given by:

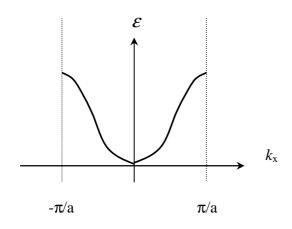
$$v_{\mathbf{k}} = \nabla_{\mathbf{k}} \omega = \frac{1}{\hbar} \frac{\partial \varepsilon_{\mathbf{k}}}{\partial \mathbf{k}} = \frac{1}{\hbar} \nabla_{\mathbf{k}} \varepsilon_{\mathbf{k}}$$

In 1D, 
$$v_{\mathbf{k}} = \frac{1}{\hbar} \frac{\partial \varepsilon_{\mathbf{k}}}{\partial \mathbf{k}}$$

$$\Rightarrow \qquad v_k = \frac{1}{\hbar} \text{ (slope of } \varepsilon_k \text{ vs. k curve)}$$

#### **NUMBER OF STATES IN A BAND**





There are  $1/2\pi$  states per unit length of real space per unit length of k-space So in above band there are the following number of states:

$$\left(\frac{1}{2\pi}\right)$$
.  $Na \cdot \left(\frac{2\pi}{a}\right) = N$ , also include a factor of 2 for  $\uparrow \downarrow$  spin states

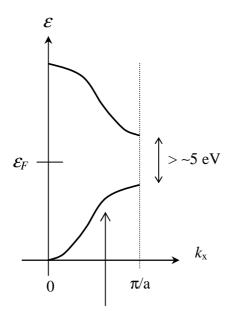
 $\Rightarrow$  There are 2N states in a band

Conclude: for N sites, there are 2N states in one band

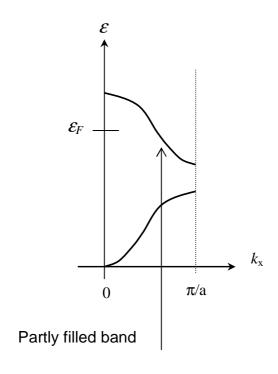
#### Same conclusion in 3D

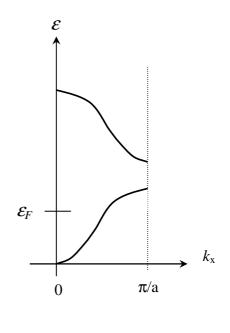
#### **IMPORTANT DEFINITIONS**

#### Insulator (1D)

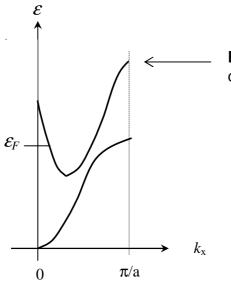


# Completely full band **Metal (1D)**



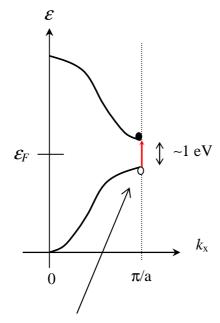


# Metal (2D)



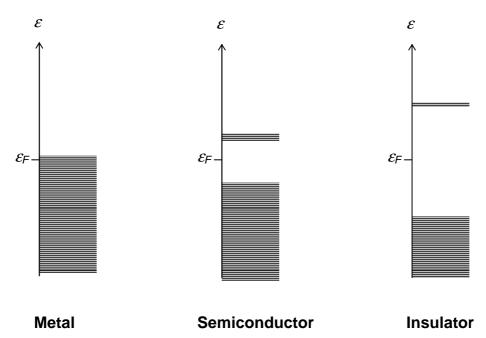
**Brillouin zone** in  $k_y$  direction

## **Semiconductor (1D, intrinsic)**



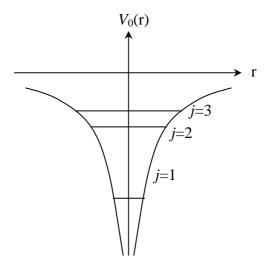
Electrons thermally excited across the band gap

NB Text books will often use these diagrams to represent metals, insulators, and semiconductors:



# 5. TIGHT BINDING MODEL

For materials that are formed from closed-shell atoms or ions, the free electron model seems inappropriate. In the tight-binding model, we look at how the wavefunctions of atoms or ions interact as they are brought together to form a solid.



The atomic wavefunctions  $\varphi_i(\mathbf{r})$  are defined by the S.E.:

$$\left[ -\frac{\hbar^2}{2m} \nabla_{\mathbf{r}}^2 + V_0(\mathbf{r}) \right] \varphi_{\mathbf{j}}(\mathbf{r}) = \varepsilon_{\mathbf{j}} \varphi_{\mathbf{j}}(\mathbf{r})$$

or written as the Hamiltonian,

$$H_{\text{Atomic}}\varphi_{j}(\mathbf{r}) = \varepsilon_{j}\varphi_{j}(\mathbf{r})$$

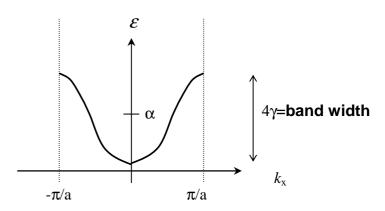
#### **Assume:**

- V(r) is so large electrons are mostly bound to ionic cores (opposite to nearly-free-electron model)
- close to lattice point H<sub>Crystal</sub>=H<sub>Atomic</sub>
- bound levels of H<sub>Atomic</sub> are localised

Bloch functions  $\psi_{j,k}$  made from linear combination of atomic wavefunctions  $\varphi(\mathbf{r})$  (LCAO method, O=orbital)

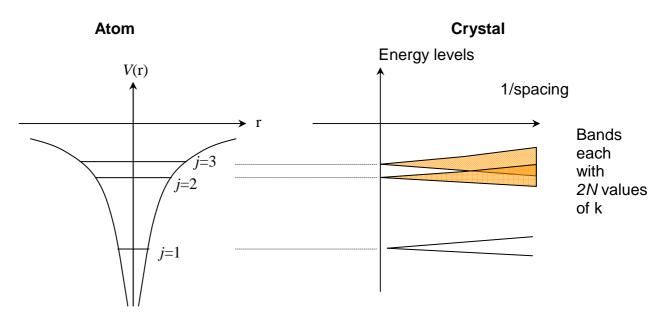
In 1D:

$$\varepsilon(\mathbf{k}) = \varepsilon_{\varphi} - \alpha - 2 \gamma \cos(k_x a)$$



 $\varepsilon_{\varphi}$  =atomic energy level  $\alpha$ =measure of wavefunction localisation on one lattice site  $\gamma$ =transfer integral=measure of how easy it is to transfer an electron from one atom to another,  $4\gamma$  is the energy band-width centred on energy  $\alpha$ .

Representation of tight-binding band formation as the spacing between atoms is reduced:



Exercise: the tight-binding model gives us an analytical form for the dispersion relation,  $\varepsilon$  vs. k, can you calculate the electron velocity and effective mass for this form of band?

From the tight-binding model we can make the following points about real band structure:

- N single atoms with j atomic levels (with two electrons per level) have become j bands with 2N values of k
- The transfer integrals give a direct measure of the bandwidth: small transfer integrals give a narrow bandwidth and heavy effective masses (see above exercise)
- The 'shape' of the bands in *k*-space will be determined in part by the real-space crystal structure; if the atoms in a certain direction are far apart. Then the bandwidth will be narrow for motion in that direction
- Bands reflect the character of the atomic levels

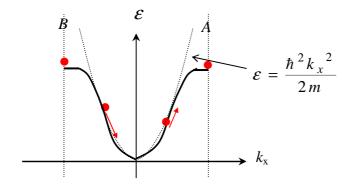
# 6. ELECTRON TRANSPORT IN BANDS

#### Remember:

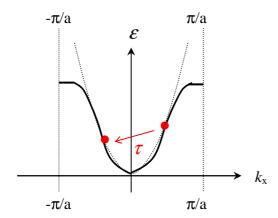
- Equation of motion,  $F = m \frac{d\mathbf{v}}{dt} = \hbar \frac{d\mathbf{k}}{dt}$
- **Scattering** processes: defects, **phonons** (quantised lattice vibrations), boundaries of conductor, other electrons
- $\tau$  = relaxation time
  - = scattering time
  - = time to change state due to scattering process
- $1/\tau$ = scattering probability per unit time

#### **Bloch oscillator**

A and B are equivalent state: real and k-space path of electron is a 1D oscillator.



#### **Scattering event**



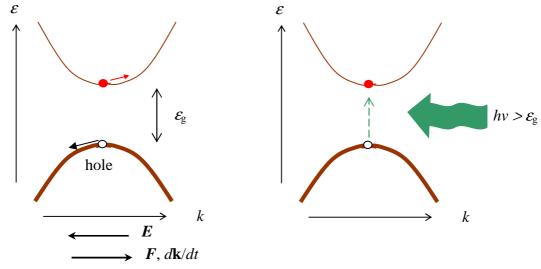
 $\Delta k$ =shift in mean k

$$\Delta k = \frac{F}{\hbar}\tau = \frac{eE}{\hbar}\tau$$

#### **HOLES**

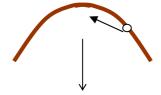
Vacant state in otherwise filled band=hole

#### Hole behaves as +e charge for: spatial position and acceleration



Photon of energy  $hv > \varepsilon_g$  creates electron-hole pair

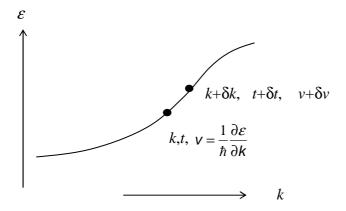
Holes 'float' to loose energy



Increasing hole kinetic energy

#### **IMPORTANT CONCEPT: Effective mass (1D)**

Defined by analogy to Newton's second law



$$\delta v = \frac{1}{\hbar} \frac{\partial^2 \varepsilon}{\partial k^2} \delta k$$

$$a = \frac{\delta v}{\delta t} = \frac{1}{\hbar^2} \frac{\partial^2 \varepsilon}{\partial k^2} F = \frac{F}{m^*}$$

where m\* is the effective mass

$$\boxed{\frac{1}{m^*} = \frac{1}{\hbar^2} \frac{\partial^2 \varepsilon}{\partial k^2}} \quad \text{, effective mass at } k$$

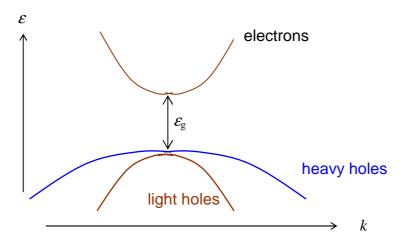
In semiconductors  $m^*$  can be 0.1  $\rightarrow$  0.01 of rest mass  $m_e$   $m^*$  can be negative near zone boundary

#### Q. How can $m^*$ be negative?

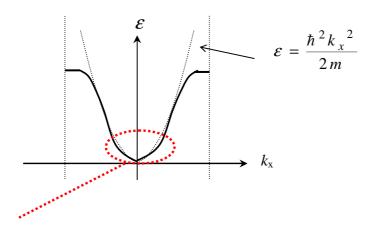
A. In going from k to  $k+\delta k$ , more momentum is transferred to the lattice from the electron than is gained by the electron due to the applied force

Q. What about the hole effective mass, is it the same as that of the electron?

A. Not necessarily. E.g. GaAs has heavy and light holes



# **PARABOLIC BANDS**



Parabolic band at low  $\varepsilon$ , simplest band approximation (use Taylor expansion of  $\varepsilon$ )

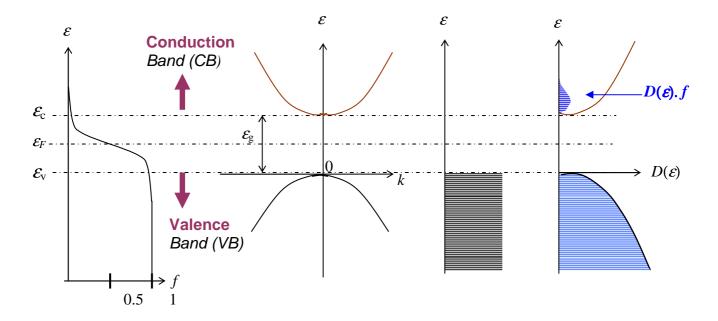
Good for electrons in **conduction band** of semiconductor

# 7. SEMICONDUCTORS

#### INTRINSIC SEMICONDUCTORS

Intrinsic= no 'doping'(impurities)

Several ways of representing the band structure:



Where:  $\varepsilon_F$ =Fermi energy, f=Fermi-Dirac distribution,  $D(\varepsilon)$ =density of states,  $\varepsilon_c$ =conduction band energy  $\varepsilon_v$ =valance band energy

Here we have assumed parabolic bands, i.e. we can use concepts from free electron model

Remember, 
$$f(\varepsilon) = \frac{1}{e^{(\varepsilon - \varepsilon_F)/k_B T} + 1}$$

$$\text{Assume CB occupancy} <<1, \quad f\left(\mathcal{E}\right) \approx \frac{1}{e^{(\varepsilon-\varepsilon_F)/k_BT}} = e^{-\left(\frac{\varepsilon-\varepsilon_F}{k_BT}\right)}$$

Probability of hole in VB, 
$$1-f\left(\mathcal{E}\right)\approx 1-\frac{1}{e^{\left(\mathcal{E}-\mathcal{E}_{F}\right)/k_{B}T}}=e^{-\left(\frac{\mathcal{E}_{F}-\mathcal{E}}{k_{B}T}\right)}$$

Remember, 
$$D_{c}(\varepsilon) = Cm *_{c}^{\frac{3}{2}} (\varepsilon - \varepsilon_{c})^{\frac{1}{2}}, \quad D_{v}(\varepsilon) = Cm *_{v}^{\frac{3}{2}} (\varepsilon_{v} - \varepsilon)^{\frac{1}{2}}$$

Where,  $m_c$ \*=conduction band effective mass,  $m_v$ \*=valence band effective mass, and C= constant (see free electron Fermi gas section)

Number of electrons in CB,

$$n = \int_{\varepsilon_{c}}^{\infty} f \cdot D_{c} d\varepsilon \approx Cm *_{c}^{\frac{3}{2}} \int_{\varepsilon_{c}}^{\infty} (\varepsilon - \varepsilon_{c})^{\frac{1}{2}} \cdot e^{-\frac{(\varepsilon - \varepsilon_{F})}{k_{B}T}} d\varepsilon$$

substitute  $y=(\varepsilon-\varepsilon_c)/k_BT$ 

$$n \approx C \left(m *_{c} k_{B}T\right)^{\frac{3}{2}}.e^{-\frac{\left(\varepsilon_{c} - \varepsilon_{F}\right)}{k_{B}T}} \int_{0}^{\infty} y^{\frac{1}{2}}.e^{-y} dy$$

which gives,

$$n = 2 \frac{\left(2\pi m *_{c} k_{B}T\right)^{\frac{3}{2}}}{h^{3}} \cdot e^{-\frac{\left(\varepsilon_{c} - \varepsilon_{F}\right)}{k_{B}T}} = N_{c} \cdot e^{-\frac{\left(\varepsilon_{c} - \varepsilon_{F}\right)}{k_{B}T}}$$

where  $N_c$  is the effective number density of accessible states at  $\varepsilon_c$ 

Similarly the hole density, p is given by

$$p = 2 \frac{\left(2\pi m *_{\mathsf{v}} k_{\mathsf{B}} T\right)^{\frac{3}{2}}}{h^{3}} e^{-\frac{(\varepsilon_{F} - \varepsilon_{\mathsf{v}})}{k_{\mathsf{B}} T}} = N_{\mathsf{v}} e^{-\frac{(\varepsilon_{F} - \varepsilon_{\mathsf{v}})}{k_{\mathsf{B}} T}}$$

$$\Rightarrow \qquad np \approx N_{c}.N_{v}.e^{-\frac{\varepsilon_{g}}{k_{B}T}} = W.T^{3}.e^{-\frac{\varepsilon_{g}}{k_{B}T}}$$

where W is a constant that depends on the extreme features of the CB and VB

#### This is known as the law of mass action

In an **intrinsic** semiconductor the only source of electrons in the CB is thermal excitation from the VB

$$\Rightarrow \qquad n_{i} = n = p = W^{\frac{1}{2}} T^{\frac{3}{2}} e^{-\frac{\varepsilon_{g}}{2k_{B}T}}$$

#### n<sub>i</sub>=intrinsic carrier density

NB  $\varepsilon_{\rm g}/2$  rather than  $\varepsilon_{\rm g}$  appears in the above equation because creation of an electron in the CB *automatically* generates a hole in the VB

How does the **Fermi energy** change with T?

From calculation of 
$$n_{\rm i}$$
 and  $D(\varepsilon)$ ,  $\frac{N_{\rm c}}{N_{\rm v}} = \left(\frac{m *_{\rm c}}{m *_{\rm v}}\right)^{\frac{3}{2}} = e^{\left(\frac{2\varepsilon_{\rm F} - \varepsilon_{\rm c} - \varepsilon_{\rm v}}{k_{\rm B}T}\right)}$ 

$$\Rightarrow \qquad \varepsilon_{F} = \frac{1}{2} (\varepsilon_{c} - \varepsilon_{v}) + \frac{3}{4} k_{B} T \ln \left( \frac{m_{c}^{*}}{m_{v}^{*}} \right)$$

When T=0 K or  $m_c^*=m_v^*$ ,  $\varepsilon_F$  lies in the middle of the band gap

#### **ENERGY GAP OF SELECTED SEMICONDUCTORS**

MATERIAL	$E_g = 300 \text{ K}$	$E_g \\ (T = 0 \text{ K})$	$E_0$ (LINEAR EXTRAPOLATION TO $T=0$ )	LINEAR DOWN TO
Si	1.12 eV	1.17	1.2	200 K
Ge	0.67	0.75	0.78	150
PbS	0.37	0.29	0.25	
PbSe	0.26	0.17	0.14	20
PbTe	0.29	. 0.19	0.17	
InSb	0.16	0.23	0.25	100
GaSb	0.69	0.79	0.80	75
AlSb	1.5	1.6	1.7	80
InAs	0.35	0.43	0.44	80
InP	1.3		1.4	80
GaAs	1.4		1.5	
GaP	2.2		2.4	
Grey Sn	0.1			
Grey Se	1.8			
Te	0.35			
В	1.5			
C (diamond)	5.5			

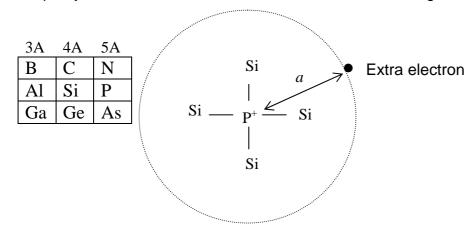
#### **EXTRINSIC SEMICONDUCTORS**

For practically all applications, the conductivity of semiconductors such as GaAs, Ge, and Si is dominated by **extrinsic carriers** provided by **doping** the semiconductor with **low concentrations** of impurities

Two types of impurity (or **dopant**):

#### **DONORS**

Impurity of valence v+1 in semiconductor of valence v, e.g. P or As in Si or Ge



 $P^+$  ion **donates** one electron to the semiconductor, n increases relative to p, material is said to be **n-type and** the electron the **majority carrier** 

*N*<sub>D</sub>=donor density

Orbiting electron analogous to hydrogen atom with,

- (i) free electron mass  $m_{\rm e}$  replaced by  $m*_{\rm c}$
- (ii) electron moves through medium of relative permativity  $\varepsilon_{\rm r}$

$$\Rightarrow \text{ Energy levels of a donor, } \varepsilon_D(n) = \frac{e^4 m^*_{\text{c}}}{2(4\pi\varepsilon_{\text{r}}\varepsilon_0\hbar n)^2} = -\frac{m^*_{\text{c}}}{m_{\text{e}}} \cdot \frac{1}{\varepsilon_{\text{r}}^2} \cdot \frac{13.6}{n^2} \text{ eV, with}$$

*n*=integer

Also, for 
$$n=1$$
,  $a = \frac{(4\pi\varepsilon_r \varepsilon_0 \hbar^2)}{e^2 m_s^2} \approx 10 \text{ nm}$ 

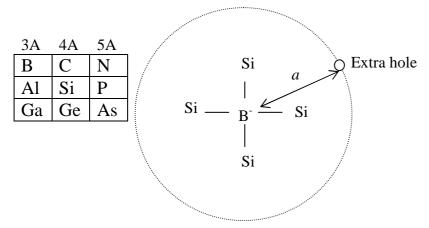
Typical values:

 $\varepsilon_{\rm r}{\sim}10\text{-}15$  for many semiconductors  $m^*_{\rm c}{\approx}0.07~m_{\rm e}$  in GaAs

 $\Rightarrow \varepsilon_D(1) \approx 5 \text{ meV}$  i.e. very low binding energy

#### **ACCEPTORS**

Impurity of valence v-1 in semiconductor of valence v, e.g. B or Al in Si or Ge



 $B^-$  ion **accepts** one electron from the semiconductor, p increases relative to n, material is said to be **p-type and** the hole the **majority carrier** 

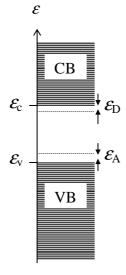
 $N_{\rm A}$ =acceptor density

By similar arguments,

$$\varepsilon_{A}(n) = -\frac{m*_{V}}{m_{e}} \cdot \frac{1}{\varepsilon_{r}^{2}} \cdot \frac{13.6}{n^{2}} \approx 5 \text{ meV}$$

Low binding energies mean donors and acceptors will be fully ionised at RT

## **BAND PICTURE**



## **EXTRINSIC CARRIER DENSITY**

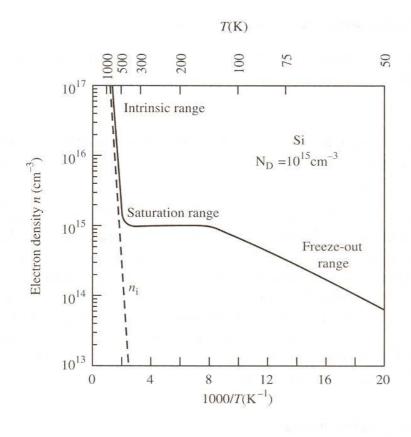
Law of mass action still applies

$$np \approx W \cdot T^3 \cdot e^{-\frac{\varepsilon_g}{k_B T}}$$

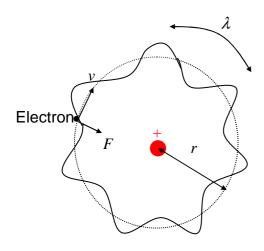
Charge neutrality condition:

$$n-p=N_{\rm D}$$
 -  $N_{\rm A}$ 





# ADDITIONAL NOTES: ENERGY LEVELS OF HYDROGEN (SEMICLASSICAL DERIVATION)



$$F = \frac{e^2}{4\pi\varepsilon_0 r^2}$$
 Coulomb force

Electron describes a circular orbit  $\Rightarrow$  momentum, p, is constant  $\Rightarrow \lambda = h/p$ 

For the orbit to be a stationary state  $2\pi r = n\lambda$ , (*n*=integer)

$$rp = nh/2\pi = n\nabla$$

Since  $p=m_{\rm e}v$ ,  $m_{\rm e}vr=n\nabla$ 

Equation of motion,  $F = m_e v^2 / r$ 

$$\Rightarrow \frac{m_e v^2}{r} = \frac{e^2}{4\pi\varepsilon_0 r^2} \quad \text{or} \quad m_e v^2 = \frac{e^2}{4\pi\varepsilon_0 r}$$

$$\Rightarrow r = \frac{4\pi\hbar^2 \mathcal{E}_0 n^2}{m_e e^2}$$

For 
$$n=1$$
,  $r_1 = \frac{4\pi\hbar^2 \varepsilon_0}{m_e e^2} = 5.3 \text{ x } 10^{-11} \text{ m (or } 0.53 \text{ Å)}$ , called **Bohr radius**

Energy of electron-nucleus system = kinetic + potential

$$\Rightarrow \varepsilon = \varepsilon_k + \varepsilon_p = \frac{1}{2} m_e v^2 - \frac{e^2}{4\pi \varepsilon_0 r} = -\frac{e^2}{4\pi \varepsilon_0 (2r)}$$

$$\varepsilon = -\frac{m_e e^4}{2(4\pi\varepsilon_0 \hbar n)^2} = -\frac{13.6}{n^2} \text{ eV}$$

#### **EXTRINSIC CARRIER DENSITY (CONTD.)**

#### NB

 $N_D$  refers to +ve charge (i.e. ionised donors),  $N_A$  refers to -ve charge(i.e. ionised acceptors)

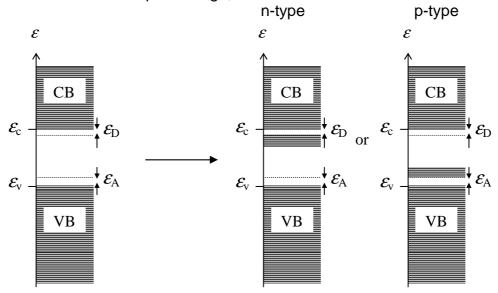
The diagram tells us that for Si,  $n_i$  is very low at RT so only if  $N_D$  is less than  $10^{12}$ - $10^{15}$  cm<sup>-3</sup> will Si behave like an intrinsic semiconductor – in reality this is impossible!

⇒ At RT the electronic properties of most semiconductors are controlled by the impurities (donors/acceptors)

**BUT** if  $N_D = N_A$ , the semiconductor is said to be **compensated** and behave like an intrinsic semiconductor

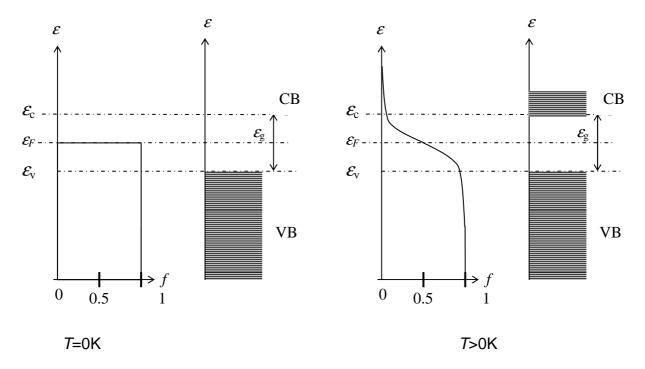
#### **IMPURITY BANDS**

When concentration of dopant is high,



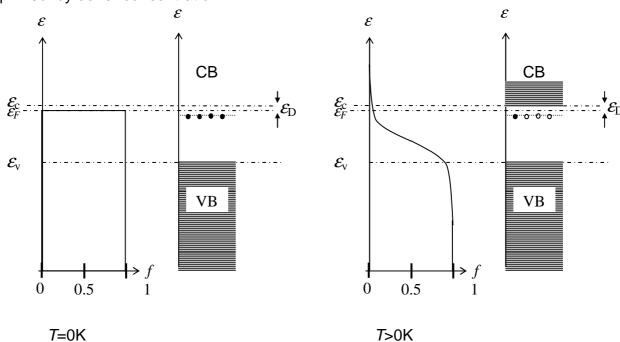
#### LOCATING THE FERMI ENERGY

#### **Intrinsic semiconductor**

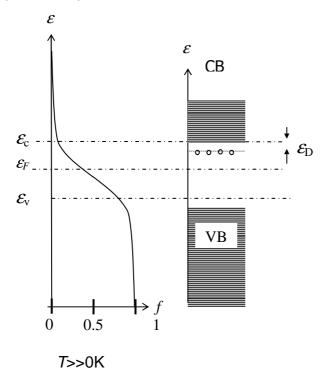


### n-type doping

At 0K the highest occupied levels will be the donor levels, the lowest empty levels will be at the bottom of the conduction band, so the Fermi energy will lie between the donor levels and the bottom of the CB. Fermi energy said to be 'pinned' by doner concentration.



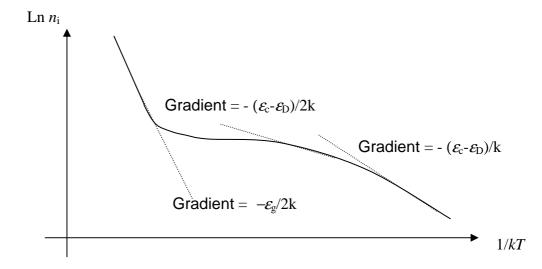
If the temperature is raised, electrons are excited from the donor levels into the CB (above left).



At very high temperature all donors are ionised and further electrons must come from the valence band, we are then back to the in the intrinsic regime so the Fermi energy is located at the mid-point of the band gap.

#### **CARRIER CONCENTRATIONS**

Detailed calculations show that electron density for an n-type material varies as below.



Law of mass action applies irrespective of doping:

$$np \approx N_{\rm c}.N_{\rm v}.e^{-\frac{\varepsilon_{\rm g}}{k_{\rm B}T}}$$

At RT  $np=10^{38}\,\mathrm{m^{-6}}$  for Ge and  $10^{33}\,\mathrm{m^{-6}}$  for Si. So if there is no doping n=p=3  $10^{16}\,\mathrm{m^{-3}}$  for Si. So to observe intrinsic behaviour at room temperature, need fewer carriers than this from impurities, i.e. a concentration of less than one part in  $10^{12}$  – unachievable.

Detailed result: at low temperature in an n-type material, the number of ionised donors is given by

$$n_{\rm D}^+ = N_{\rm D} \left[ \frac{1}{\exp((\varepsilon_{\rm D} - \varepsilon_{\rm F})/kT) + 1} \right]$$

#### MODILITY AND CONDUCTIVITY

It both electrons and holes are present, both contribute to the electrical conductivity

$$\sigma = ne\mu_{\rm e} + pe\mu_{\rm h}$$

where  $\mu$  is the **mobility**.

Remember that the free electron model is a good approximation for electrons in the CB or holes in the VB of a semiconductor, therefore the expression for electrical conductivity is used

$$\sigma = \frac{ne^2\tau}{m}$$

or resistivity,  $1/\sigma$ 

$$\rho = \frac{m}{ne^2\tau}$$

where n is electron charge density,  $\tau$  is the scattering time, and m is the electron rest mass

**Mobilty**, the drift velocity per unit electric field,  $\mu = |v_D|/E$ , for electrons is defined as

$$\mu_{
m e} = rac{e\, au_{
m e}}{m_{
m e}^*}$$
 and for holes  $\mu_{
m h} = rac{e\, au_{
m h}}{m_{
m h}^*}$ 

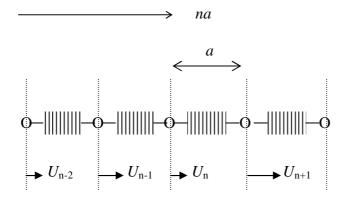
 $\tau_{\rm e}$  and  $\tau_{\rm h}$  are not necessarily the same.

#### LATTICE VIBRATIONS (PHONONS)

- Even in the ground state atoms have some kinetic energy (zero-point motion)
- Vibrational energy can move through the structure as sound waves or heat transport
- Atoms away from regular sites alter the way electrons move through solids to produce electrical resistance

Assume every atom's interaction with its neighbours may be represented by a spring, so that the force on each 'spring' is proportional to the change in length of the spring (called the harmonic approximation). Also assume only forces between nearest neighbours are significant.

Longitudinal vibrational waves in a 1D lattice



Atom n should be at na but is displaced by an amount  $U_n$ . The 'unstretched spring' corresponds to an interatomic spacing a.

The force on atom *n* is

$$F_n = \alpha(u_{n+1} - u_n) - \alpha(u_n - u_{n-1}),$$

where  $\alpha$  is the spring constant. Thus the equation of motion is

$$m\ddot{u}_n = \alpha (u_{n+1} - u_{n-1} - 2u_n),$$

for atoms of mass m. Now look for wave-like solutions

$$u_n(t) = A \exp(ikna - i\omega t)$$

substitute and find

$$-m\omega^2 = \alpha(e^{ika} + e^{-ika} - 2)$$

$$\omega^2 = \frac{\alpha}{m} (2 - 2\cos(ka))$$

This gives the angular frequency

$$\omega = \omega_0 \left| \sin \left( \frac{ka}{2} \right) \right|,$$

with a maximum cut-off frequency  $\omega_{\scriptscriptstyle 0} = \sqrt{\frac{4a}{m}}$ 

$$\omega_0 = \sqrt{\frac{4a}{m}}$$

Group velocity,

$$v_{\rm g} = \nabla \omega = \frac{\omega_0 a}{2} \cos \left(\frac{ka}{2}\right)$$

In the limit of long wavelength, i.e.  $k\rightarrow 0$ , then  $\omega\rightarrow\omega_0ka/2$ , and so in this limit  $v_{\rm g} = \omega_0 a/2$ . This is the velocity of sound in the lattice.

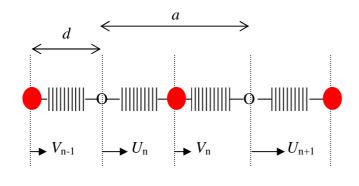
Knowing  $v_{\text{sound}} \approx 10^3 \text{ ms}^{-1}$  and  $a \approx 10^{-10} \text{ m}$ , we find

$$\omega_0 \approx 10^{13} \,\mathrm{rad.s}^{-1}$$

so that the maximum frequencies of lattice vibrations are THz (10<sup>12</sup> Hz).

For more than one atom per unit cell the picture is much more complicated:

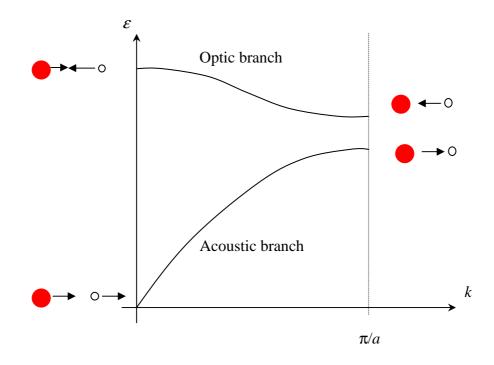
M>m



 $\bigcirc$  = mass M  $\bigcirc$  = mass m

If atomic spacing d=a/2

$$\omega^{2} = \alpha \left(\frac{1}{m} + \frac{1}{M}\right) \pm \alpha \sqrt{\left(\frac{1}{m} + \frac{1}{M}\right)^{2} - \frac{4\sin(ka/2)}{mM}}$$



Acoustical branch has  $\omega$ =0 at k=0 Optic branch has  $\omega$ ≠0 at k=0

#### At *k*=0:

• On the acoustic branch, atoms move in phase

- On optic branch, atoms move in antiphase, keeping the centre of mass of the unit cell static
- If atoms have different charges, optic mode gives oscillation dipole moment to the unit cell. This dipole moment can couple to an electromagnetic field hence this branch is called the optic branch

At  $k=\pi/a$ :

Only one atomic species moves in each mode

#### **SCATTERING BY CHARGED IMPURITIES**

Assume that a carrier is scattered when its potential energy in the field of the scatterer is similar to its kinetic energy. The Coulombic potential at distance *r* 

$$V \propto \frac{1}{r}$$

The kinetic energy is thermal so  $\varepsilon \propto T$ 

Therefore we can define the effective radius of the scatterer as

$$r_{\rm s} \propto \frac{1}{T}$$

Hence we get a scattering cross-section

$$\pi r_{\rm s}^2 \propto T^{-2}$$

The rate at which the carrier encounters scatterers is proportional to the carrier thermal velocity

$$v_{
m thermal} \propto \sqrt{T}$$
 so overall  $p_{
m scatt} \propto T^{-3/2}$ 

# SCATTERING BY LATTICE VIBRATIONS (PHONONS)

Probability of interacting with a phonon is proportional to the number of phonons, which is proportional to T at room temperature (see previous section

on phonons). Again the rate at which carriers pass though the crystal is determined by the thermal velocity

$$v_{
m thermal} \propto \sqrt{T}$$
 so  $p_{
m scatt} \propto T^{3/2}$ 

#### **OVERALL EFFECT**

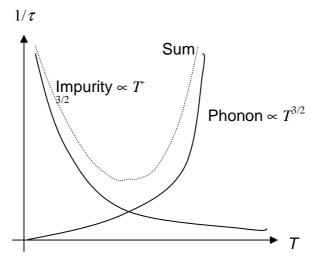
Two scattering mechanism with scattering times  $\tau_1$  and  $\tau_2$  can be represented by a single scattering time  $\tau$  calculated by

$$\frac{1}{\tau} = \frac{1}{\tau_1} + \frac{1}{\tau_2}$$

So considering charged impurity scattering and phonon scattering

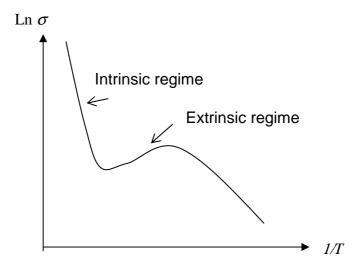
$$\frac{1}{\tau} = \frac{1}{\tau_{\text{Im }p}} + \frac{1}{\tau_{Phonon}}$$

(Remember that the probability of scattering is equal to  $1/\tau$ 



Mobility peaks at intermediate temperatures – typically 100-200 K

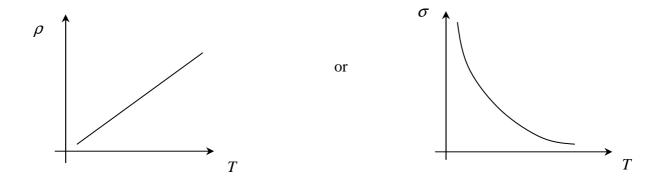
To find the conductivity we need to multiply by the number of carriers giving the result in the following graph



#### **ELECTRICAL CONDUCTIVITY IN METALS**

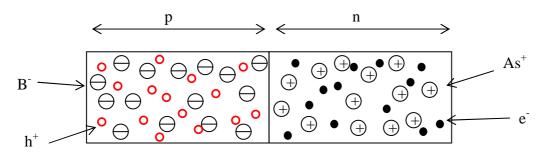
Not easy to treat theoretically. Phonon scattering dominates scattering in metals because the high electron concentration screens charged impurities. Scattering time depends on the details of the electron-phonon interaction.

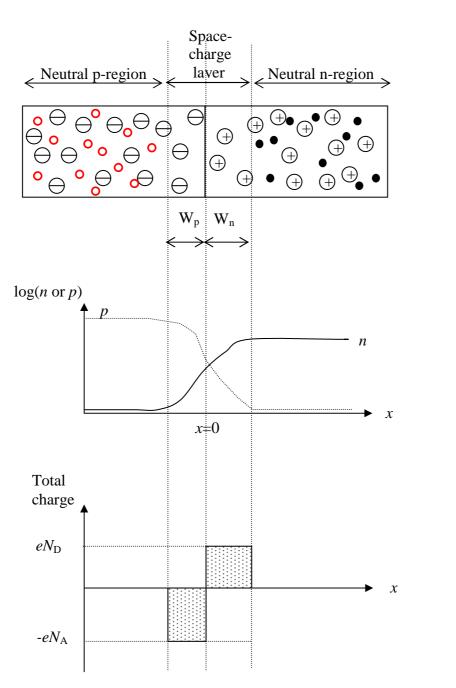
Empirically find that resistivity is proportional to temperature for T in the range 100-300 K

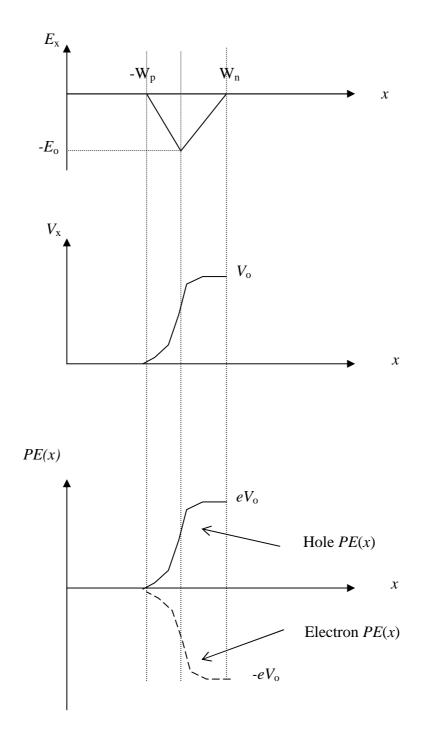


# 8. THE PN JUNCTION

# **IDEAL pn JUNCTION**

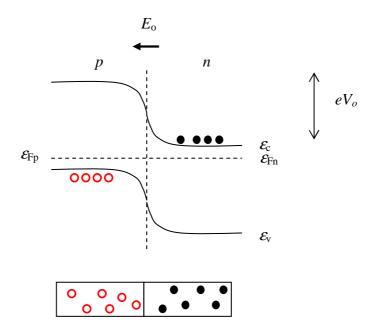




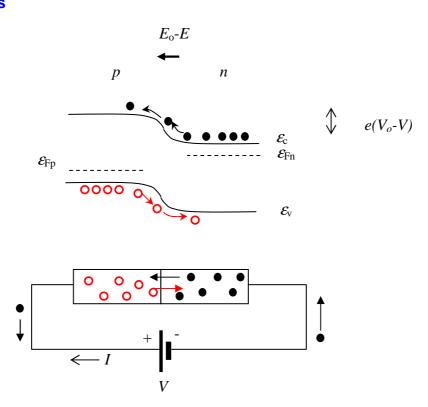


# **IDEAL pn JUNCTION: BAND PICTURE**

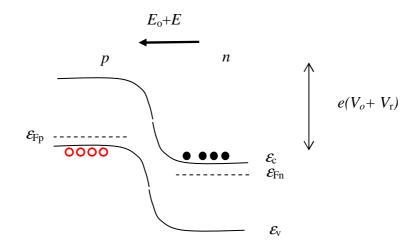
# Open circuit

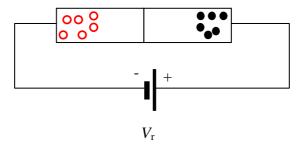


## **Forward bias**

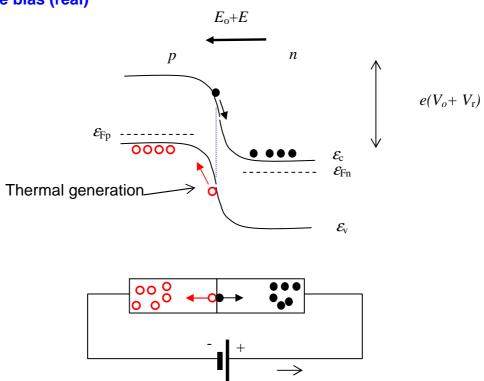


# Reverse bias (ideal)





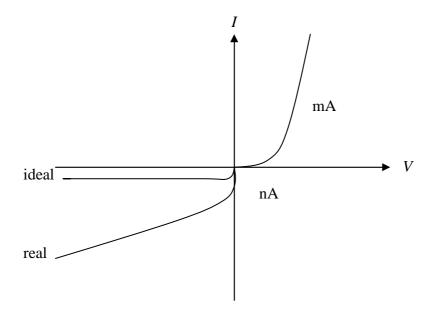
# Reverse bias (real)



 $V_{\rm r}$ 

*I*=very small

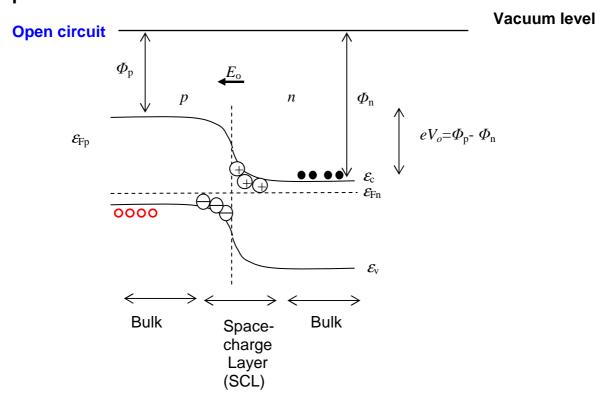
### pn JUNCTION: I-V CHARACTERISTIC



#### NB note the difference in scales

pn junction basis of: diode, bipolar transistor, photodetector, solar cell...

## pn JUNCTION: CURRENT FLOWS



**Work Function,**  $\Phi$ : external work done to remove electron from solid (measured in J or eV relative to the **vacuum level**)

For semiconductor  $\Phi_n$ : external energy required to remove electron from  $\varepsilon_c$  to vacuum

Therefore, the built in potential is related to work function in the n- and p-regions by:

$$eV_o = \Phi_{\rm p} - \Phi_{\rm n}$$

Far away from the junction  $\mathcal{E}_{c}$  -  $\mathcal{E}_{Fn}$  and  $\mathcal{E}_{v}$  -  $\mathcal{E}_{Fp}$  are the same as before the junction was made.

When the junction is made, electrons and hole diffuse toward each other and recombine close to the n-p interface: this gives rise to the SCL (fixed, immobile charge).

The electrostatic potential energy decreases from 0 inside the p-region to -  $eV_o$  inside the n-region. The total energy of an electron must decrease going from the p- to the n-region by  $eV_o$ , i.e. an electron on the n-region at  $\varepsilon_c$  must overcome and energy barrier  $eV_o$  to go over to  $\varepsilon_c$  in the p-region.

In the SCL region,  $\varepsilon_F$  is much less close to  $\varepsilon_c$  or  $\varepsilon_v$  than in the n- or p-regions, therefore the carrier density is much lower in the SCL.

There are TWO sources of current density for each charge carrier:

 $J_{\text{diff}}$ =diffusion of electons (holes) from n-(p-) to p-(n-)region (driven by the concentration gradient)

 $J_{\text{drift}}$ =electrons(holes) drifting in the built in electric field from p- (n-) region to the n-(p-)region (NB opposite direction to  $J_{\text{diff}}$ )

In open circuit conditions  $J_{diff}(0) + J_{drift}(0) = 0$ 

The probability of overcoming the built-in potential is proportional to  $\exp(-eV_o/kT)$ : c.f. equation for n in an intrinsic semiconductor.

 $J_{\text{diff}}(0)=A \exp(-eV_o/kT)$ , where A=constant

#### **Forward bias**

When the pn junction is forward biased the majority of the applied voltage drops across the SCL with the applied voltage in opposition to the built-in voltage  $V_o$ . The potential energy barrier is now reduced from  $eV_o$  to  $e(V_o - V)$ , where V is the applied bias voltage so the diffusion current density is given by:

$$J_{\text{diff}}(V) = A \exp\left[-\frac{e(V_0 - V)}{kT}\right]$$

There is still a drift current density  $J_{\text{drift}}(V)$  due to electron drift in the new electric field in the SCL,  $E_0$ -E so the total current is given by:

$$J = J_{\text{diff}}(V) + J_{\text{drift}}(V)$$
.

 $J_{drift}(V)$  is very difficult to calculate so use approximation

$$J_{\text{drift}}(V) = J_{\text{drift}}(0)$$

 $J = J_{\text{diff}}(V) + J_{\text{drift}}(0)$ , hence

$$J \approx J_{diff}(V) + J_{drift}(0) = J_{diff}(V) - J_{diff}(0) = A \exp\left[-\frac{e(V_0 - V)}{kT}\right] - A \exp\left[\frac{-eV_0}{kT}\right]$$

$$J \approx A \exp \left(-\frac{eV_0}{kT}\right) \left[\exp \left(\frac{eV}{kT}\right) - 1\right]$$

Add the hole contribution to get the **diode** equation:

$$J = J_0 \left[ \exp\left(\frac{eV}{kT}\right) - 1 \right]$$

where  $J_0$  is a temperature-dependant constant.

#### **Reverse bias**

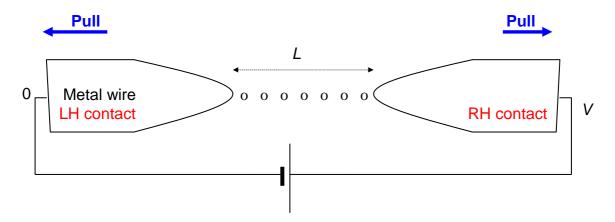
The reverse bias  $V=-V_r$  adds to the built-in potential  $V_o$ . The potential energy barrier becomes  $e(V_0+V_r)$  hence there is negligible diffusion current density. There is a small drift current density due to thermal generation of electronhole pairs in the SCL. The ideal reverse current is therefore small, independent of applied voltage, and proportional to the carrier thermal generation rate in the SCL. In real pn junctions we get more current due to avalanche and Zener breakdown.

# 9. QUANTUM WIRES

### **QUANTUM WIRES (SEMICLASSICAL DERIVATION)**

Q. So far we have dealt with infinite 1D arrays of atoms, what happens when the array consists of just a few atoms?

Break junction experiment

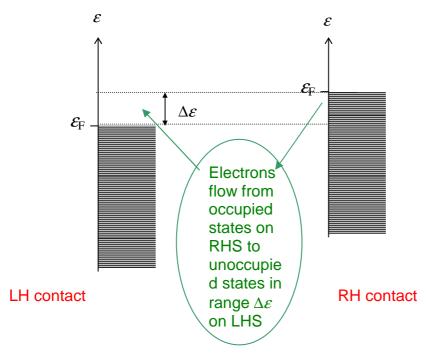


Current, I=veN/L, where N=total number of electrons in 1D wire length L

Conductance, 
$$G = I/V = veN/LV$$

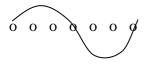
Drop in potential energy of electron going from one end to the other,  $\Delta \varepsilon = eV$ 

$$\Rightarrow G = \frac{ve^2N}{L\Delta\varepsilon}$$



N=2 x number of quantum states in range  $\Delta \varepsilon$  From Pauli principle

In 1D wire, only discrete values of electron wavelength  $\lambda$  are possible



$$\lambda_n = \frac{L}{n}$$
  $n=1,2,3....$ 

Remember momentum is related to wavevector by  $m\mathbf{v} = \hbar\mathbf{k} \implies mv = h/\lambda$ 

Electron velocity, 
$$v = \frac{h}{\lambda m}$$
  $\Rightarrow$   $v_n = \frac{nh}{Lm}$ 

 $\Rightarrow$  Number of electrons in velocity range  $\Delta v$ ,  $N = 2 \frac{Lm\Delta v}{h}$ 

Also, kinetic energy of electron,  $\varepsilon = \frac{mv^2}{2}$ ,  $\Rightarrow \Delta \varepsilon = mv\Delta v \Rightarrow N = 2\frac{L\Delta \varepsilon}{vh}$ 

$$\Rightarrow \qquad G = \frac{2e^2}{h} \qquad \text{Ohms}^{-1}$$

Remarkable result!!! Answer is *completely* independent of system parameters, i.e. temperature, sample material, sample dimensions, etc.

Called the 'conductance quantum' =  $7.73 \times 10^{-5} \text{ Ohms}^{-1}$ 

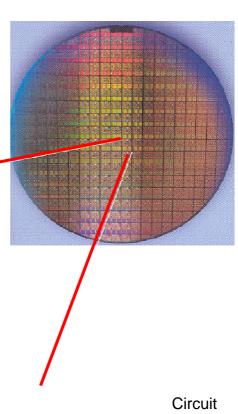
 $\Rightarrow$  Quantum of resistance = 1/G = 12.9 kΩ

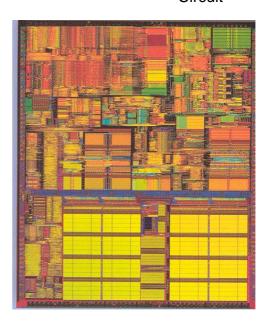
# 10. FUNCTIONAL MATERIALS: FABRICATION METHODS

# **SILCON WAFER**

# Detail

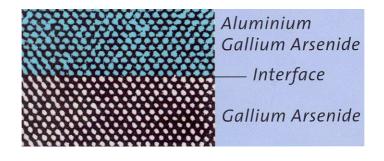


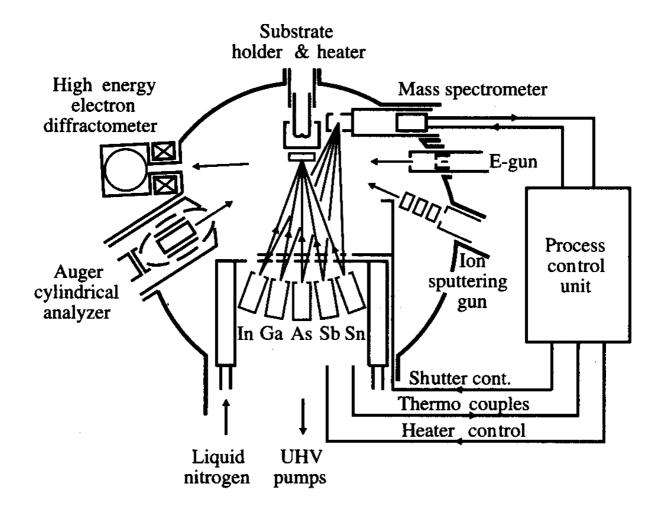


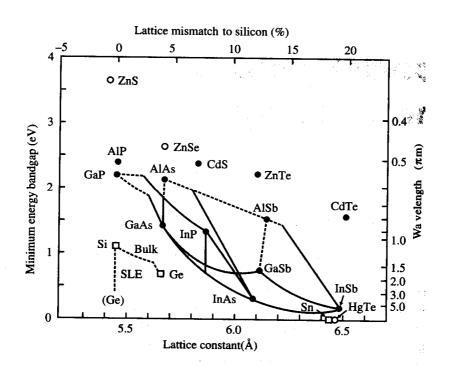


# **MOLECULAR BEAM EPITAXY (MBE)**









# METAL ORGANIC CHEMICAL VAPOUR DEPOSITION (MOCVD)

